



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>T-Force® Degreaser</b>
<b>Other means of identification</b>	
<b>Product Code</b>	No. 03117 (Item# 1003393)
<b>Recommended use</b>	General purpose degreaser
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufactured or sold by:</b>	
<b>Company name</b>	CRC Industries, Inc.
<b>Address</b>	885 Louis Dr. Warminster, PA 18974 US
<b>Telephone</b>	
<b>General Information</b>	215-674-4300
<b>Technical Assistance</b>	800-521-3168
<b>Customer Service</b>	800-272-4620
<b>24-Hour Emergency</b>	800-424-9300 (US)
<b>(CHEMTREC)</b>	703-527-3887 (International)
<b>Website</b>	www.crcindustries.com

## 2. Hazard(s) identification

<b>Physical hazards</b>	Not classified.	
<b>Health hazards</b>	Acute toxicity, oral	Category 4
	Skin corrosion/irritation	Category 2
	Serious eye damage/eye irritation	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
<b>Environmental hazards</b>	Not classified.	
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Harmful if swallowed. May be fatal if swallowed and enters airways. Causes skin irritation. Causes serious eye irritation. May cause drowsiness or dizziness.
<b>Precautionary statement</b>	
<b>Prevention</b>	Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing mist or vapor. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear eye protection/face protection. Wear protective gloves.
<b>Response</b>	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. Rinse mouth. If on skin: Wash with plenty of water. If skin irritation occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.

<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.

**Supplemental information**

When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride and possibly phosgene.

**3. Composition/information on ingredients**

**Mixtures**

Chemical name	Common name and synonyms	CAS number	%
trans-1,2-dichloroethylene		156-60-5	80 - 90
decafluoropentane	HFC 43-10mee	138495-42-8	10 - 20

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

**4. First-aid measures**

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Remove contaminated clothing. Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Ingestion</b>	Call a physician or poison control center immediately. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

**5. Fire-fighting measures**

<b>Suitable extinguishing media</b>	Foam. Powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride and possibly phosgene.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire-fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

**6. Accidental release measures**

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Use water spray to reduce vapors or divert vapor cloud drift. This product is miscible in water.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.  Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions** Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

**Precautions for safe handling** Do not taste or swallow. Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. For product usage instructions, see the product label.

**Conditions for safe storage, including any incompatibilities** Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
isopropyl alcohol (CAS 67-63-0)	PEL	980 mg/m <sup>3</sup>
trans-1,2-dichloroethylene (CAS 156-60-5)	PEL	400 ppm
		790 mg/m <sup>3</sup>
		200 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
isopropyl alcohol (CAS 67-63-0)	STEL	400 ppm
trans-1,2-dichloroethylene (CAS 156-60-5)	TWA	200 ppm
	TWA	200 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
isopropyl alcohol (CAS 67-63-0)	STEL	1225 mg/m <sup>3</sup>
		500 ppm
trans-1,2-dichloroethylene (CAS 156-60-5)	TWA	980 mg/m <sup>3</sup>
		400 ppm
		790 mg/m <sup>3</sup>
		200 ppm

### Biological limit values

#### ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
isopropyl alcohol (CAS 67-63-0)	40 mg/l	Acetone	Urine	*

\* - For sampling details, please see the source document.

**Appropriate engineering controls** Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

### Individual protection measures, such as personal protective equipment

**Eye/face protection** Wear safety glasses with side shields (or goggles).

#### Skin protection

**Hand protection** Wear protective gloves such as: Nitrile. Polyvinyl alcohol (PVA). Viton/butyl.

**Other** Wear appropriate chemical resistant clothing.

**Respiratory protection** If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using, do not eat, drink or smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Colorless.
<b>Odor</b>	Slight ethereal.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	-127.3 °F (-88.5 °C) estimated
<b>Initial boiling point and boiling range</b>	119.7 °F (48.7 °C) estimated
<b>Flash point</b>	> 266 °F (> 130 °C) Tag Closed Cup
<b>Evaporation rate</b>	Fast.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	2 % estimated
<b>Flammability limit - upper (%)</b>	18 % estimated
<b>Vapor pressure</b>	423.8 hPa estimated
<b>Vapor density</b>	> 1 (air = 1)
<b>Relative density</b>	1.27
<b>Solubility (water)</b>	Slight.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	750.2 °F (399 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity (kinematic)</b>	Not available.
<b>Percent volatile</b>	100 % estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride, hydrogen chloride and possibly phosgene.
<b>Incompatible materials</b>	Strong oxidizing agents. Strong acids. Strong bases. Alkali metals. Alkaline earth metals. Powdered metal.
<b>Hazardous decomposition products</b>	Carbon oxides. Hydrogen chloride. Phosgene. Hydrogen fluoride.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.

**Ingestion**

Harmful if swallowed. Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

**Symptoms related to the physical, chemical and toxicological characteristics**

Aspiration may cause pulmonary edema and pneumonitis. May cause drowsiness and dizziness. Headache. Nausea, vomiting. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.

**Information on toxicological effects****Acute toxicity**

In high concentrations, vapors are anesthetic and may cause headache, fatigue, dizziness and central nervous system effects. May be fatal if swallowed and enters airways.

**Product****Species****Test Results**

T-Force® Degreaser

**Acute****Oral**

ATEmix

1461.6464 mg/kg

**Components****Species****Test Results**

decafluoropentane (CAS 138495-42-8)

**Acute****Dermal**

LD50

Rabbit

> 5000 mg/kg

**Inhalation**

LC50

Rat

11058 mg/kg, 4 hours calculated

**Oral**

LD50

Rat

> 5000 mg/kg

isopropyl alcohol (CAS 67-63-0)

**Acute****Dermal**

LD50

Rabbit

13900 mg/kg

**Inhalation**

LC50

Rat

16000 ppm, 4 hours

**Oral**

LD50

Rat

4700 mg/kg

trans-1,2-dichloroethylene (CAS 156-60-5)

**Acute****Oral**

LD50

Rat

1235 mg/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation**

Causes skin irritation.

**Serious eye damage/eye irritation**

Causes serious eye irritation.

**Respiratory sensitization**

Not a respiratory sensitizer.

**Skin sensitization**

This product is not expected to cause skin sensitization.

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity**

This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure**

May cause drowsiness and dizziness.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** May be fatal if swallowed and enters airways. If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death.

**Chronic effects** Prolonged inhalation may be harmful.

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## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results	
decafluoropentane (CAS 138495-42-8)			
<b>Aquatic</b>			
<i>Acute</i>			
Crustacea	EC50	Water flea ( <i>Daphnia magna</i> )	11.7 mg/l, 48 hours
Fish	LC50	Zebra danio ( <i>Danio rerio</i> )	13 mg/l, 96 hours
trans-1,2-dichloroethylene (CAS 156-60-5)			
<b>Aquatic</b>			
<i>Acute</i>			
Fish	LC50	Bluegill ( <i>Lepomis macrochirus</i> )	120 - 160 mg/l, 96 hours
<i>Acute</i>			
Crustacea	EC50	Water flea ( <i>Daphnia magna</i> )	220 mg/l, 48 hours

\* Estimates for product may be based on additional component data not shown.

### Persistence and degradability

#### Bioaccumulative potential

##### Partition coefficient n-octanol / water (log Kow)

decafluoropentane	2.7, Pow at 20 °C
trans-1,2-dichloroethylene	2.06

**Mobility in soil** No data available.

**Other adverse effects** The product contains volatile organic compounds which have a photochemical ozone creation potential.

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## 13. Disposal considerations

**Disposal of waste from residues / unused products** This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Consult authorities before disposal. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

**Hazardous waste code** Not regulated.

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

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## 14. Transport information

### DOT

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

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## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

decafluoropentane (CAS 138495-42-8)	1.0 % One-Time Export Notification only.
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### SARA 304 Emergency release notification

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance**

Not listed.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

trans-1,2-dichloroethylene (CAS 156-60-5) Listed.

**CERCLA Hazardous Substances: Reportable quantity**

trans-1,2-dichloroethylene (CAS 156-60-5) 1000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

isopropyl alcohol (CAS 67-63-0) Low priority

**Food and Drug Administration (FDA)** Not regulated.**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

<b>Section 311/312</b>	Immediate Hazard - Yes
<b>Hazard categories</b>	Delayed Hazard - No
	Fire Hazard - No
	Pressure Hazard - No
	Reactivity Hazard - No

**SARA 302 Extremely hazardous substance** No**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**isopropyl alcohol (CAS 67-63-0)  
trans-1,2-dichloroethylene (CAS 156-60-5)**US. New Jersey Worker and Community Right-to-Know Act**isopropyl alcohol (CAS 67-63-0)  
trans-1,2-dichloroethylene (CAS 156-60-5)**US. Massachusetts RTK - Substance List**isopropyl alcohol (CAS 67-63-0)  
trans-1,2-dichloroethylene (CAS 156-60-5)**US. Pennsylvania Worker and Community Right-to-Know Law**isopropyl alcohol (CAS 67-63-0)  
trans-1,2-dichloroethylene (CAS 156-60-5)**US. Rhode Island RTK**

trans-1,2-dichloroethylene (CAS 156-60-5)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**Volatile organic compounds (VOC) regulations****EPA****VOC content (40 CFR 51.100(s))** 85 %**Consumer products (40 CFR 59, Subpt. C)** Not regulated**State****Consumer products** This product is not for retail sale. It is for use in the manufacturing process only.**VOC content (CA)** 100 %**VOC content (OTC)** 85 %

## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

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## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	10-11-2017
<b>Revision date</b>	10-11-2017
<b>Prepared by</b>	Allison Yoon
<b>Version #</b>	02
<b>Further information</b>	CRC # 697/1002744
<b>HMIS® ratings</b>	Health: 2 Flammability: 0 Physical hazard: 0 Personal protection: B
<b>NFPA ratings</b>	Health: 2 Flammability: 0 Instability: 0

### NFPA ratings



### Disclaimer

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC's knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries, Inc..