




# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Super-Soy™ Degreaser</b>
<b>Other means of identification</b>	
<b>Product code</b>	03135
<b>Recommended use</b>	General purpose degreaser
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Company name</b>	CRC Industries, Inc.
<b>Address</b>	885 Louis Dr. Warminster, PA 18974 US
<b>Telephone</b>	
<b>General Information</b>	215-674-4300
<b>Technical Assistance</b>	800-521-3168
<b>Customer Service</b>	800-272-4620
<b>24-Hour Emergency (CHEMTREC)</b>	800-424-9300 (US) 703-527-3887 (International)
<b>Website</b>	www.crcindustries.com

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable aerosols Gases under pressure	Category 2 Compressed gas
<b>Health hazards</b>	Serious eye damage/eye irritation	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 3
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		

<b>Signal word</b>	Danger
<b>Hazard statement</b>	Flammable aerosol. Contains gas under pressure; may explode if heated. Causes serious eye damage. Harmful to aquatic life.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Wash thoroughly after handling. Wear eye protection/face protection. Avoid release to the environment.
<b>Response</b>	If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor.
<b>Storage</b>	Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
ethyl lactate		97-64-3	5 - 10
acetone		67-64-1	1 - 3
carbon dioxide		124-38-9	1 - 3
dipropylene glycol monopropyl ether (dpmp)		29911-27-1	1 - 3
ethoxylated alcohol		68439-50-9	< 0.3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention immediately.
<b>Ingestion</b>	Rinse mouth. Get medical advice/attention if you feel unwell.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Carbon dioxide (CO <sub>2</sub> ). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
<b>Fire-fighting equipment/instructions</b>	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
<b>General fire hazards</b>	Flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Remove all possible sources of ignition in the surrounding area. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. The product is immiscible with water and will spread on the water surface. Prevent product from entering drains. Stop the flow of material, if this is without risk. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

## 7. Handling and storage

### Precautions for safe handling

Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Do not get this material in contact with eyes. Avoid contact with skin. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.

### Conditions for safe storage, including any incompatibilities

Level 2 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Avoid spark promoters. These alone may be insufficient to remove static electricity. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
acetone (CAS 67-64-1)	PEL	2400 mg/m3 1000 ppm
carbon dioxide (CAS 124-38-9)	PEL	9000 mg/m3 5000 ppm

#### US. ACGIH Threshold Limit Values

Components	Type	Value
acetone (CAS 67-64-1)	STEL TWA	500 ppm 250 ppm
carbon dioxide (CAS 124-38-9)	STEL TWA	30000 ppm 5000 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
acetone (CAS 67-64-1)	TWA	590 mg/m3 250 ppm
carbon dioxide (CAS 124-38-9)	STEL TWA	54000 mg/m3 30000 ppm 9000 mg/m3 5000 ppm

### Biological limit values

#### ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
acetone (CAS 67-64-1)	25 mg/l	Acetone	Urine	*

\* - For sampling details, please see the source document.

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles) and a face shield.
<b>Skin protection</b>	
<b>Hand protection</b>	Wear protective gloves such as: Neoprene. Nitrile.
<b>Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

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**9. Physical and chemical properties****Appearance**

<b>Physical state</b>	Liquid.
<b>Form</b>	Aerosol.
<b>Color</b>	Light yellow.
<b>Odor</b>	Mild.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	-138.5 °F (-94.7 °C) estimated
<b>Initial boiling point and boiling range</b>	132.9 °F (56.1 °C) estimated
<b>Flash point</b>	84 °F (28.9 °C) Tag Closed Cup
<b>Evaporation rate</b>	Slow.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	0.7 % estimated
<b>Flammability limit - upper (%)</b>	12.8 % estimated
<b>Vapor pressure</b>	1608.8 hPa estimated
<b>Vapor density</b>	> 1 (air = 1)
<b>Relative density</b>	0.91 estimated
<b>Solubility (water)</b>	Insoluble.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	401 °F (205 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity (kinematic)</b>	Not available.
<b>Percent volatile</b>	92.4 % estimated

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**10. Stability and reactivity**

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials.
<b>Incompatible materials</b>	Strong acids. Alkalis.
<b>Hazardous decomposition products</b>	Methanol is given off during processing and by reaction with water.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Prolonged skin contact may cause temporary irritation.
<b>Eye contact</b>	Causes serious eye damage.
<b>Ingestion</b>	Ingestion of large amounts may produce gastrointestinal disturbances including irritation, nausea, and diarrhea.

### Symptoms related to the physical, chemical and toxicological characteristics

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

### Information on toxicological effects

**Acute toxicity** Not known.

Components	Species	Test Results
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acetone (CAS 67-64-1)

#### Acute

##### **Dermal**

LD50	Rabbit	20000 mg/kg
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##### **Oral**

LD50	Rat	5800 mg/kg
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dipropylene glycol monopropyl ether (dpmp) (CAS 29911-27-1)

#### Acute

##### **Dermal**

LD50	Rabbit	> 2000 mg/kg 5340 mg/kg
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##### **Oral**

LD50	Rat	> 2000 mg/kg 1475 mg/kg
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ethyl lactate (CAS 97-64-3)

#### Acute

##### **Dermal**

LD50	Rabbit	> 5 g/kg
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\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation** Causes serious eye damage.

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

#### **IARC Monographs. Overall Evaluation of Carcinogenicity**

Not listed.

#### **OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not regulated.

#### **US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

<b>Aspiration hazard</b>	Not an aspiration hazard.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** Harmful to aquatic life.

Components		Species	Test Results
acetone (CAS 67-64-1)			
<b>Aquatic</b>			
Crustacea	EC50	Water flea (Daphnia magna)	10294 - 17704 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	4740 - 6330 mg/l, 96 hours
dipropylene glycol monopropyl ether (dpmp) (CAS 29911-27-1)			
<b>Aquatic</b>			
<i>Acute</i>			
Crustacea	EC50	Water flea (Daphnia magna)	> 100 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	> 100 mg/l, 96 hours
ethyl lactate (CAS 97-64-3)			
<b>Aquatic</b>			
Crustacea	EC50	Water flea (Daphnia magna)	560 - 763 mg/l, 48 hours
Fish	LC50	Zebra danio (Danio rerio)	305 - 417 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential** No data available.

**Partition coefficient n-octanol / water (log Kow)**

acetone	-0.24
dipropylene glycol monopropyl ether (dpmp)	0.87 OECD 107
	0.88 OECD 107

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal of waste from residues / unused products** If discarded, this product is considered a RCRA ignitable waste, D001. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

**Hazardous waste code** D001: Waste Flammable material with a flash point <140 F

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

**DOT**

<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	Aerosols, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	2.1
<b>Packing group</b>	Not applicable.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	N82
<b>Packaging exceptions</b>	306
<b>Packaging non bulk</b>	304

<b>Packaging bulk</b>	None
<b>IATA</b>	
<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	Aerosols, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>ERG Code</b>	10L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.
<b>IMDG</b>	
<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	AEROSOLS, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	No.
<b>EmS</b>	F-D, S-U
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

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## 15. Regulatory information

<b>US federal regulations</b>	All components are on the U.S. EPA TSCA Inventory List. This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
<b>TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)</b>	Not regulated.
<b>US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not listed.
<b>SARA 304 Emergency release notification</b>	Not regulated.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	Not regulated.
<b>US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance</b>	Not listed.
<b>CERCLA Hazardous Substance List (40 CFR 302.4)</b>	
acetone (CAS 67-64-1)	Listed.
<b>CERCLA Hazardous Substances: Reportable quantity</b>	
acetone (CAS 67-64-1)	5000 LBS
	Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.
<b>Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List</b>	
	Not regulated.
<b>Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)</b>	
	Not regulated.
<b>Safe Drinking Water Act (SDWA)</b>	Not regulated.
<b>Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number</b>	
acetone (CAS 67-64-1)	6532
<b>Drug Enforcement Administration (DEA). List 1 &amp; 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))</b>	
acetone (CAS 67-64-1)	35 %WV

**DEA Exempt Chemical Mixtures Code Number**

acetone (CAS 67-64-1) 6532

**FEMA Priority Substances Respiratory Health and Safety in the Flavor Manufacturing Workplace**

acetone (CAS 67-64-1) Low priority

**Food and Drug Administration (FDA)** Not regulated.**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Section 311/312 Hazard categories** Immediate Hazard - Yes  
 Delayed Hazard - No  
 Fire Hazard - Yes  
 Pressure Hazard - Yes  
 Reactivity Hazard - No

**SARA 302 Extremely hazardous substance** No**US state regulations****US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

acetone (CAS 67-64-1)

**US. New Jersey Worker and Community Right-to-Know Act**acetone (CAS 67-64-1)  
carbon dioxide (CAS 124-38-9)  
ethyl lactate (CAS 97-64-3)**US. Massachusetts RTK - Substance List**acetone (CAS 67-64-1)  
carbon dioxide (CAS 124-38-9)  
ethyl lactate (CAS 97-64-3)**US. Pennsylvania Worker and Community Right-to-Know Law**acetone (CAS 67-64-1)  
carbon dioxide (CAS 124-38-9)  
ethyl lactate (CAS 97-64-3)**US. Rhode Island RTK**acetone (CAS 67-64-1)  
carbon dioxide (CAS 124-38-9)**US. California Proposition 65**

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

**US - California Proposition 65 - CRT: Listed date/Carcinogenic substance**

acetaldehyde (CAS 75-07-0)	Listed: April 1, 1988
benzene (CAS 71-43-2)	Listed: February 27, 1987
cumene (CAS 98-82-8)	Listed: April 6, 2010

**US - California Proposition 65 - CRT: Listed date/Developmental toxin**

benzene (CAS 71-43-2)	Listed: December 26, 1997
methanol (CAS 67-56-1)	Listed: March 16, 2012
toluene (CAS 108-88-3)	Listed: January 1, 1991

**US - California Proposition 65 - CRT: Listed date/Male reproductive toxin**

benzene (CAS 71-43-2)	Listed: December 26, 1997
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**Volatile organic compounds (VOC) regulations****EPA****VOC content (40 CFR 51.100(s))** 94.8 %**Consumer products (40 CFR 59, Subpt. C)** Not regulated**State****Consumer products** This product is regulated as a General Purpose Degreaser (aerosol). This product is compliant for use in all 50 states.**VOC content (CA)** 8.2 %**VOC content (OTC)** 8.2 %



## International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

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## 16. Other information, including date of preparation or last revision

<b>Issue date</b>	11-22-2013
<b>Revision date</b>	05-08-2017
<b>Prepared by</b>	Allison Cho
<b>Version #</b>	02
<b>Further information</b>	CRC # 699A
<b>HMIS® ratings</b>	Health: 3 Flammability: 2 Physical hazard: 0 Personal protection: D
<b>NFPA ratings</b>	Health: 3 Flammability: 2 Instability: 0

### NFPA ratings



### Disclaimer

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC's knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries, Inc..

### Revision Information

This document has undergone significant changes and should be reviewed in its entirety.