



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>HydroForce® Super Citrus™ Heavy Duty Degreaser</b>
<b>Other means of identification</b>	
<b>Product Code</b>	No. 14442 (Item# 1004987)
<b>Recommended use</b>	General purpose degreaser
<b>Recommended restrictions</b>	None known.
<b>Manufacturer/Importer/Supplier/Distributor information</b>	
<b>Manufactured or sold by:</b>	
<b>Company name</b>	CRC Industries, Inc.
<b>Address</b>	885 Louis Dr. Warminster, PA 18974 US
<b>Telephone</b>	
<b>General Information</b>	215-674-4300
<b>Technical Assistance</b>	800-521-3168
<b>Customer Service</b>	800-272-4620
<b>24-Hour Emergency</b>	800-424-9300 (US)
<b>(CHEMTREC)</b>	703-527-3887 (International)
<b>Website</b>	www.crcindustries.com

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable liquids	Category 4
<b>Health hazards</b>	Serious eye damage/eye irritation	Category 2
	Sensitization, skin	Category 1
	Aspiration hazard	Category 1
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
<b>OSHA defined hazards</b>	Not classified.	
<b>Label elements</b>		



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Combustible liquid. May be fatal if swallowed and enters airways. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from flames and hot surfaces-No smoking. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Avoid breathing vapors. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/eye protection/face protection. Avoid release to the environment.

<b>Response</b>	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire: Do not use water jet as an extinguisher, as this will spread the fire. Collect spillage.
<b>Storage</b>	Store in a well-ventilated place. Keep cool. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	None known.
<b>Supplemental information</b>	None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated light		64742-47-8	70 - 80
soybean oil, methyl ester		67784-80-9	10 - 20
d-limonene		5989-27-5	3 - 5
tallow alkyl amines, ethoxylated		61791-26-2	3 - 5
orange, sweet, ext.		8028-48-6	1 - 3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Alcohol resistant foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	The product is combustible, and heating may generate vapors which may form explosive vapor/air mixtures. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire-fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk. Cool containers exposed to heat with water spray and remove container, if no risk is involved. Use standard firefighting procedures and consider the hazards of other involved materials.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Combustible liquid.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid inhalation of vapors. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

### Methods and materials for containment and cleaning up

Use water spray to reduce vapors or divert vapor cloud drift. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. This material is classified as a water pollutant under the Clean Water Act and should be prevented from contaminating soil or from entering sewage and drainage systems which lead to waterways.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Keep away from open flames, hot surfaces and sources of ignition. When using do not smoke. Avoid breathing vapors. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.

### Conditions for safe storage, including any incompatibilities

Keep away from heat and sources of ignition. Store in a cool, dry place out of direct sunlight. Keep container tightly closed. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value
distillates (petroleum), hydrotreated light (CAS 64742-47-8)	PEL	400 mg/m3
		100 ppm

#### US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
distillates (petroleum), hydrotreated light (CAS 64742-47-8)	TWA	100 mg/m3

#### US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
d-limonene (CAS 5989-27-5)	TWA	165.5 mg/m3
		30 ppm

### Biological limit values

No biological exposure limits noted for the ingredient(s).

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

## Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear protective gloves such as: Nitrile. Neoprene.
<b>Other</b>	Wear appropriate chemical resistant clothing.
<b>Respiratory protection</b>	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	When using do not smoke. Contaminated work clothing should not be allowed out of the workplace.

## 9. Physical and chemical properties

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### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Liquid.
<b>Color</b>	Orange.

**Odor** Citrus.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** -140.8 °F (-96 °C) estimated

**Initial boiling point and boiling range** 348.8 °F (176 °C) estimated

**Flash point** 190 °F (87.8 °C) Setaflash

**Evaporation rate** Slow.

**Flammability (solid, gas)** Not available.

### Upper/lower flammability or explosive limits

**Flammability limit - lower (%)** 0.6 % estimated

**Flammability limit - upper (%)** 6.1 % estimated

**Vapor pressure** 0.4 hPa estimated

**Vapor density** > 4 (air = 1)

**Relative density** 0.81

### Solubility(ies)

**Solubility (water)** Soluble.

**Partition coefficient (n-octanol/water)** Not available.

**Auto-ignition temperature** 302 °F (150 °C) estimated

**Decomposition temperature** Not available.

**Percent volatile** 98.7 % estimated

## 10. Stability and reactivity

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**Reactivity** The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability** Material is stable under normal conditions.

**Possibility of hazardous reactions** No dangerous reaction known under conditions of normal use.

**Conditions to avoid** Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials** Strong oxidizing agents.

**Hazardous decomposition products** Carbon oxides. Oxides of d-limonene.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	May cause an allergic skin reaction.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

**Symptoms related to the physical, chemical and toxicological characteristics**      Aspiration may cause pulmonary edema and pneumonitis. Headache. Nausea, vomiting. Diarrhea. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause an allergic skin reaction. Dermatitis. Rash.

### Information on toxicological effects

**Acute toxicity**      May be fatal if swallowed and enters airways.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
distillates (petroleum), hydrotreated light (CAS 64742-47-8)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 2000 mg/kg
<b>Inhalation</b>		
LC50	Rat	> 20 mg/l, 4 hours
<b>Oral</b>		
LD50	Rat	> 5000 mg/kg
d-limonene (CAS 5989-27-5)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	5 g/kg
<b>Oral</b>		
LD50	Rat	4400 mg/kg
orange, sweet, ext. (CAS 8028-48-6)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	> 5 g/kg
<b>Oral</b>		
LD50	Rat	> 2 g/kg
soybean oil, methyl ester (CAS 67784-80-9)		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	2000 - 20000 mg/kg
<b>Oral</b>		
LD50	Rat	5000 - 15000 mg/kg
tallow alkyl amines, ethoxylated (CAS 61791-26-2)		
<b>Acute</b>		
<b>Oral</b>		
LD50	Rat	300 - 2000 mg/kg

**Skin corrosion/irritation**      Prolonged skin contact may cause temporary irritation.

**Serious eye damage/eye irritation**      Causes serious eye irritation.

### Respiratory or skin sensitization

**Respiratory sensitization**      Not a respiratory sensitizer.

**Skin sensitization**      May cause an allergic skin reaction.

**Germ cell mutagenicity**      No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** Not classifiable as to carcinogenicity to humans.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

d-limonene (CAS 5989-27-5)

3 Not classifiable as to carcinogenicity to humans.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**

Not regulated.

**US. National Toxicology Program (NTP) Report on Carcinogens**

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** May be fatal if swallowed and enters airways.

**Chronic effects** Prolonged inhalation may be harmful.

**12. Ecological information**

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

Components	Species	Test Results
distillates (petroleum), hydrotreated light (CAS 64742-47-8)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Daphnia pulex) 2.7 - 5.1 mg/l, 48 hours
d-limonene (CAS 5989-27-5)		
<b>Aquatic</b>		
Fish	LC50	Fathead minnow (Pimephales promelas) 0.619 - 0.796 mg/l, 96 hours
<i>Acute</i>		
Crustacea	EC50	Water flea (Daphnia magna) 0.421 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 0.619 - 0.796 mg/l, 96 hours
tallow alkyl amines, ethoxylated (CAS 61791-26-2)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss) 0.13 mg/l, 96 hours

**Persistence and degradability** No data is available on the degradability of any ingredients in the mixture.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

d-limonene	4.232
orange, sweet, ext.	4.23

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

**13. Disposal considerations**

**Hazardous waste code** Not regulated.

**Contaminated packaging** Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

**Disposal instructions** This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

**14. Transport information**

**DOT**

**Road**

Not regulated as dangerous goods by ground.

**DOT**  
**Air**  
 Not regulated as dangerous goods by air.

**DOT**  
**Maritime**

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substances, liquid, n.o.s. (tallow alkyl amines, d-limonene), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Label(s)</b>	9
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Special provisions</b>	8, 146, 335, IB3, T4, TP1, TP29
<b>Packaging exceptions</b>	155
<b>Packaging non bulk</b>	203
<b>Packaging bulk</b>	241

**IATA**

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. (tallow alkyl amines, d-limonene)
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>ERG Code</b>	9L
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>Other information</b>	
<b>Passenger and cargo aircraft</b>	Allowed with restrictions.
<b>Cargo aircraft only</b>	Allowed with restrictions.

**IMDG**

<b>UN number</b>	UN3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (tallow alkyl amines, d-limonene), MARINE POLLUTANT
<b>Transport hazard class(es)</b>	
<b>Class</b>	9
<b>Subsidiary risk</b>	-
<b>Packing group</b>	III
<b>Environmental hazards</b>	
<b>Marine pollutant</b>	Yes
<b>EmS</b>	F-A, S-F
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.

## 15. Regulatory information

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**US federal regulations** All components are on the U.S. EPA TSCA Inventory List.  
 This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**  
 Not regulated.

**SARA 304 Emergency release notification**  
 Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)**  
 Not regulated.

**US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance**  
 Not regulated.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Not listed.

**CERCLA Hazardous Substances: Reportable quantity**

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

**Other federal regulations**

**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Food and Drug Administration (FDA)** Not regulated.

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

**Classified hazard categories** Flammable (gases, aerosols, liquids, or solids)  
Acute toxicity (any route of exposure)  
Serious eye damage or eye irritation  
Respiratory or skin sensitization  
Aspiration hazard

**SARA 302 Extremely hazardous substance**

Not listed.

**SARA 313 (TRI reporting)**

Not regulated.

**US state regulations**

**US. New Jersey Worker and Community Right-to-Know Act**

Not listed.

**US. Massachusetts RTK - Substance List**

Not listed.

**US. Pennsylvania Worker and Community Right-to-Know Law**

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

**US. Rhode Island RTK**

Not listed.

**California Proposition 65**



**WARNING:** Cancer and Reproductive Harm - [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

beta-myrcene (CAS 123-35-3) Listed: March 27, 2015

**California Proposition 65 - CRT: Listed date/Developmental toxin**

methanol (CAS 67-56-1) Listed: March 16, 2012

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

distillates (petroleum), hydrotreated light (CAS 64742-47-8)

**Volatile organic compounds (VOC) regulations**

**EPA**

**VOC content (40 CFR 51.100(s))** 9.9 % (after dilution)

99 % (concentrate)

**Consumer products (40 CFR 59, Subpt. C)** Not regulated

**State**

**Consumer products** This product is regulated as a General Purpose Degreaser (non-aerosol). After dilution, this product is compliant for use in all 50 states.

**VOC content (CA)** 0.5 % (after dilution)  
5 % (concentrate)



**VOC content (OTC)** 0.5 % (after dilution)  
5 % (concentrate)

#### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Toxic Chemical Substances (TCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

#### 16. Other information, including date of preparation or last revision

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**Issue date** 06-29-2016

**Revision date** 04-06-2018

**Prepared by** Allison Yoon

**Version #** 03

**Further information** CRC # 669C/1002703

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**Revision information** This document has undergone significant changes and should be reviewed in its entirety.