



SAFETY DATA SHEET

1. Identification

Product identifier	General Purpose Adhesive
Other means of identification	
Product code	03028
Recommended use	General purpose adhesive
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Manufactured or sold by:	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US) 703-527-3887 (International)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Skin corrosion/irritation	Category 2
	Reproductive toxicity (fertility)	Category 2
	Specific target organ toxicity, single exposure	Category 3 narcotic effects
	Specific target organ toxicity, repeated exposure	Category 2
	Aspiration hazard	Category 1
Environmental hazards	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes skin irritation. May cause drowsiness or dizziness. Suspected of damaging fertility. May cause damage to organs (respiratory system, nervous system, skin, eyes) through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Use only with adequate ventilation; maintain ventilation during use and until all vapors are gone. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Do not breathe mist or vapor. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical attention. Wash contaminated clothing before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor if you feel unwell. If exposed or concerned: Get medical attention. In case of fire: Do not use water jet as an extinguisher, as this will spread the fire. Collect spillage.
Storage	Store in a well-ventilated place. Keep container tightly closed. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
n-Hexane		110-54-3	50 - 60
2-Methylpentane		107-83-5	10 - 20
2,2-Dimethylbutane		75-83-2	5 - 10
2,3-Dimethylbutane		79-29-8	5 - 10
3-Methylpentane		96-14-0	5 - 10
Calcium carbonate		1317-65-3	1 - 3

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation. Skin irritation. May cause redness and pain. Prolonged exposure may cause chronic effects.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	Take off all contaminated clothing immediately. IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Carbon dioxide (CO ₂). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire-fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

General fire hazards

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Use appropriate containment to avoid environmental contamination. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground. Inform appropriate managerial or supervisory personnel of all environmental releases. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not breathe mist or vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices. Avoid release to the environment. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)

Components	Type	Value	Form
Calcium carbonate (CAS 1317-65-3)	PEL	5 mg/m3	Respirable fraction.
n-Hexane (CAS 110-54-3)	PEL	15 mg/m3 1800 mg/m3 500 ppm	Total dust.

US. ACGIH Threshold Limit Values

Components	Type	Value
2,2-Dimethylbutane (CAS 75-83-2)	STEL	1000 ppm
	TWA	500 ppm
2,3-Dimethylbutane (CAS 79-29-8)	STEL	1000 ppm
	TWA	500 ppm
2-Methylpentane (CAS 107-83-5)	STEL	1000 ppm
	TWA	500 ppm
3-Methylpentane (CAS 96-14-0)	STEL	1000 ppm
	TWA	500 ppm
n-Hexane (CAS 110-54-3)	TWA	50 ppm

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value	Form
2,2-Dimethylbutane (CAS 75-83-2)	Ceiling	1800 mg/m3	
	TWA	510 ppm 350 mg/m3 100 ppm	
	Ceiling	1800 mg/m3	
2,3-Dimethylbutane (CAS 79-29-8)	TWA	510 ppm 350 mg/m3 100 ppm	
	Ceiling	1800 mg/m3	
	TWA	510 ppm 350 mg/m3 100 ppm	
2-Methylpentane (CAS 107-83-5)	Ceiling	1800 mg/m3	
	TWA	510 ppm 350 mg/m3 100 ppm	
	Ceiling	1800 mg/m3	
3-Methylpentane (CAS 96-14-0)	TWA	510 ppm 350 mg/m3 100 ppm	
	Ceiling	1800 mg/m3	
	TWA	510 ppm 350 mg/m3 100 ppm	
Calcium carbonate (CAS 1317-65-3)	TWA	5 mg/m3	Respirable.
n-Hexane (CAS 110-54-3)	TWA	10 mg/m3 180 mg/m3 50 ppm	Total

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
n-Hexane (CAS 110-54-3)	0.4 mg/l	2,5-Hexanedio n, without hydrolysis	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

US - California OELs: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

n-Hexane (CAS 110-54-3) Can be absorbed through the skin.

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Nitrile. Rubber.
Other	Wear appropriate chemical resistant clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Opaque white.
Odor	Mild solvent.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	-261.2 °F (-162.9 °C) estimated
Initial boiling point and boiling range	293 °F (145 °C) estimated
Flash point	-25 °F (-31.7 °C) Closed Cup
Evaporation rate	Moderate.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	1.1 % estimated
Flammability limit - upper (%)	7.5 % estimated
Vapor pressure	241.5 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	0.75 estimated
Solubility (water)	Negligible.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	496.4 °F (258 °C) estimated
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	96.6 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause damage to organs through prolonged or repeated exposure by inhalation. May cause drowsiness and dizziness. Headache. Nausea, vomiting.
Skin contact	Causes skin irritation.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics

Headache. May cause drowsiness and dizziness. Nausea, vomiting. Aspiration may cause pulmonary edema and pneumonitis. Skin irritation. May cause redness and pain.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways. Narcotic effects.

Product	Species	Test Results
General Purpose Adhesive		
Acute		
Dermal		
LD50	Rabbit	2203 mg/kg estimated
Inhalation		
LC50	Rat	33849 mg/l, 4 Hours estimated
Oral		
LD50	Rat	26775 mg/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes skin irritation.

Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not available.

US. National Toxicology Program (NTP) Report on Carcinogens

Not available.

Reproductive toxicity Suspected of damaging fertility.

Specific target organ toxicity - single exposure May cause drowsiness and dizziness.

Specific target organ toxicity - repeated exposure May cause damage to organs through prolonged or repeated exposure: Respiratory system. Nervous system. Skin. Eyes.

Aspiration hazard May be fatal if swallowed and enters airways. If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death.

Chronic effects May cause damage to organs through prolonged or repeated exposure. Prolonged inhalation may be harmful.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Product	Species	Test Results
General Purpose Adhesive		
Aquatic		
Fish	LC50 Fish	97.4493 mg/l, 96 hours estimated

Product	Species		Test Results
<i>Acute</i>			
Crustacea	EC50	Daphnia	7094.5947 mg/l, 48 hours estimated
Components	Species		Test Results
n-Hexane (CAS 110-54-3)			
Aquatic			
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	2.101 - 2.981 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

2,2-Dimethylbutane	3.82
2,3-Dimethylbutane	3.42
2-Methylpentane	3.74
3-Methylpentane	3.6
n-Hexane	3.9

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products If discarded, this product is considered a RCRA ignitable waste, D001. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code D001: Waste Flammable material with a flash point <140 F

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number	UN1133
UN proper shipping name	Adhesives, containing a flammable liquid, MARINE POLLUTANT (hexanes)
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Label(s)	3
Packing group	II
Environmental hazards	
Marine pollutant	Yes
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	149, B52, IB2, T4, TP1, TP8
Packaging exceptions	150
Packaging non bulk	173
Packaging bulk	242

IATA

UN number	UN1133
UN proper shipping name	Adhesives containing flammable liquid
Transport hazard class(es)	
Class	3
Subsidiary risk	-
Packing group	II
Environmental hazards	Yes
ERG Code	3L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft Allowed.
Cargo aircraft only Allowed.

IMDG

UN number UN1133
UN proper shipping name ADHESIVES containing flammable liquid, MARINE POLLUTANT (hexanes)
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant Yes
EmS F-E, S-D
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

n-Hexane (CAS 110-54-3)

CERCLA Hazardous Substance List (40 CFR 302.4)

n-Hexane (CAS 110-54-3) Listed.

CERCLA Hazardous Substances: Reportable quantity

n-Hexane (CAS 110-54-3) 5000 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

n-Hexane (CAS 110-54-3)

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Hazard categories
Immediate Hazard - Yes
Delayed Hazard - Yes
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

n-Hexane (CAS 110-54-3)

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

2,2-Dimethylbutane (CAS 75-83-2)

2,3-Dimethylbutane (CAS 79-29-8)
2-Methylpentane (CAS 107-83-5)
Calcium carbonate (CAS 1317-65-3)
n-Hexane (CAS 110-54-3)

US. Massachusetts RTK - Substance List

2,2-Dimethylbutane (CAS 75-83-2)
2,3-Dimethylbutane (CAS 79-29-8)
2-Methylpentane (CAS 107-83-5)
3-Methylpentane (CAS 96-14-0)
Calcium carbonate (CAS 1317-65-3)
n-Hexane (CAS 110-54-3)

US. Pennsylvania Worker and Community Right-to-Know Law

Ethylbenzene (CAS 100-41-4)
Styrene (CAS 100-42-5)
2,2-Dimethylbutane (CAS 75-83-2)
2,3-Dimethylbutane (CAS 79-29-8)
2-Methylpentane (CAS 107-83-5)
3-Methylpentane (CAS 96-14-0)
Calcium carbonate (CAS 1317-65-3)
n-Hexane (CAS 110-54-3)

US. Rhode Island RTK

n-Hexane (CAS 110-54-3)

US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Ethylbenzene (CAS 100-41-4) Listed: June 11, 2004

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) 70 %

State

Consumer products Industrial Use Only.

VOC content (CA) 70 %

VOC content (OTC) 70 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-27-2015
Prepared by Allison Cho
Version # 01

Further information

Not available.

HMIS® ratings

Health: 2*
Flammability: 3
Physical hazard: 0
Personal protection: B

NFPA ratings

Health: 2
Flammability: 3
Instability: 0

NFPA ratings



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