



SAFETY DATA SHEET

1. Identification

Product identifier	Heavy Duty Silicone Mold Release
Other means of identification	
Product code	03302
Recommended use	Mold release
Recommended restrictions	None known.
Manufacturer/Importer/Supplier/Distributor information	
Company name	CRC Industries, Inc.
Address	885 Louis Dr. Warminster, PA 18974 US
Telephone	
General Information	215-674-4300
Technical Assistance	800-521-3168
Customer Service	800-272-4620
24-Hour Emergency (CHEMTREC)	800-424-9300 (US) 703-527-3887 (International)
Website	www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Flammable aerosols Gases under pressure	Category 2 Liquefied gas
Health hazards	Not classified.	
Environmental hazards	Hazardous to the aquatic environment, acute hazard Hazardous to the aquatic environment, long-term hazard	Category 3 Category 3
OSHA defined hazards	Not classified.	

Label elements



Signal word	Warning
Hazard statement	Flammable aerosol. Contains gas under pressure; may explode if heated. Harmful to aquatic life. Harmful to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after use. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. Avoid release to the environment.
Response	Wash hands after handling.
Storage	Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Exposure to high temperature may cause can to burst.
Disposal	Dispose of contents/container in accordance with local/regional/national regulations.
Hazard(s) not otherwise classified (HNOC)	None known.

Supplemental information

When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
1,1,1,2-tetrafluoroethane	HFC-134A	811-97-2	40 - 50
dimethyl ether		115-10-6	40 - 50
polydimethylsiloxane		63148-62-9	5 - 10

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, trained personnel should give oxygen. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical advice/attention if you feel unwell. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
Ingestion	Do not induce vomiting. Never give anything by mouth to a victim who is unconscious or is having convulsions. Call a POISON CENTER or doctor/physician.
Most important symptoms/effects, acute and delayed	May cause asphyxiation in high concentrations. When heated, mists of this product may irritate nasal passages. If product is sprayed directly on skin, symptoms of frostbites may be experienced including numbness, prickling and itching. This product has laxative properties and may result in abdominal cramps and diarrhea.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Carbon dioxide (CO2). Dry chemicals. Foam. Water.
Unsuitable extinguishing media	None known.
Specific hazards arising from the chemical	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. During fire, gases hazardous to health may be formed. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.
Special protective equipment and precautions for firefighters	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
Fire-fighting equipment/instructions	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
General fire hazards	Flammable aerosol.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Do not breathe vapors or spray mist. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Stop the flow of material, if this is without risk. Collect spillage. Prevent entry into waterways, sewer, basements or confined areas. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Contact local authorities in case of spillage to drain/aquatic environment. Prevent further leakage or spillage if safe to do so. Do not contaminate water. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Use caution around energized equipment. The metal container will conduct electricity if it contacts a live source. This may result in injury to the user from electrical shock and/or flash fire. Avoid breathing mist or vapor. Avoid contact with skin and eyes. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Observe good industrial hygiene practices. Avoid release to the environment. Do not empty into drains. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Level 2 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. AIHA Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value
1,1,1,2-tetrafluoroethane (CAS 811-97-2)	TWA	4240 mg/m3
dimethyl ether (CAS 115-10-6)	TWA	1000 ppm
		1880 mg/m3
		1000 ppm

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear protective gloves such as: Nitrile.

Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Form

Aerosol.

Color

Cream.

Odor

Slight ethereal.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

< -50 °F (< -45.6 °C)

Initial boiling point and boiling range

Not available.

Flash point	Not determined.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	4 %
Flammability limit - upper (%)	25 %
Vapor pressure	5441.2 hPa estimated
Vapor density	> 1 (air = 1)
Relative density	1
Solubility (water)	Partially soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity (kinematic)	Not available.
Percent volatile	95 %

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Heat, flames and sparks. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents. Acids. Bases. Alkali metals.
Hazardous decomposition products	Carbon oxides. Formaldehyde. Hydrogen fluoride. Fluorine compounds.

11. Toxicological information

Information on likely routes of exposure

Inhalation	May cause asphyxiation in high concentrations. When heated, mists of this product may irritate nasal passages.
Skin contact	If product is sprayed directly on skin, symptoms of frostbites may be experienced including numbness, prickling and itching.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Symptoms related to the physical, chemical and toxicological characteristics Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity None known.

Components	Species	Test Results
1,1,1,2-tetrafluoroethane (CAS 811-97-2)		
Acute		
Inhalation		
LC50	Rat	> 500000 ppm, 4 hours
dimethyl ether (CAS 115-10-6)		
Acute		
Inhalation		
LC50	Rat	164000 ppm, 4 Hours
		308.5 mg/l, 4 hours

Components	Species	Test Results
polydimethylsiloxane (CAS 63148-62-9)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	> 10000 mg/kg
* Estimates for product may be based on additional component data not shown.		
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Carcinogenicity	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.	
IARC Monographs. Overall Evaluation of Carcinogenicity		
Not listed.		
US. National Toxicology Program (NTP) Report on Carcinogens		
Not listed.		
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)		
Not regulated.		
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	Not an aspiration hazard.	
Chronic effects	Prolonged inhalation may be harmful.	

12. Ecological information

Ecotoxicity Harmful to aquatic life with long lasting effects. Accumulation in aquatic organisms is expected.

Components	Species	Test Results
polydimethylsiloxane (CAS 63148-62-9)		
Aquatic		
Fish	LC50 Channel catfish (<i>Ictalurus punctatus</i>)	2.36 - 4.15 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability Not available.

Bioaccumulative potential Not available.

Partition coefficient n-octanol / water (log Kow)

1,1,1,2-tetrafluoroethane	1.274
dimethyl ether	0.1

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products The dispensed liquid product is not a RCRA hazardous waste (See 40 CFR Part 261.20 - 261.33). Empty container can be recycled. Consult authorities before disposal. Contents under pressure. Do not puncture, incinerate or crush. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code Not regulated.

Contaminated packaging Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT

UN number UN1950
UN proper shipping name Aerosols, flammable, Limited Quantity
Transport hazard class(es)
Class 2.1
Subsidiary risk -
Label(s) 2.1
Packing group Not applicable.
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Special provisions N82
Packaging exceptions 306
Packaging non bulk None
Packaging bulk None

IATA

UN number UN1950
UN proper shipping name Aerosols, flammable, Limited Quantity
Transport hazard class(es)
Class 2.1
Subsidiary risk -
Packing group Not applicable.
ERG Code 10L
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Other information
Passenger and cargo aircraft Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG

UN number UN1950
UN proper shipping name AEROSOLS, Limited Quantity
Transport hazard class(es)
Class 2
Subsidiary risk -
Packing group Not applicable.
Environmental hazards
Marine pollutant No.
EmS Not available.
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.
All components are on the U.S. EPA TSCA Inventory List.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Not listed.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

CERCLA Hazardous Substances: Reportable quantity

Not listed.

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

dimethyl ether (CAS 115-10-6)

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - Yes
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

dimethyl ether (CAS 115-10-6)

US. Massachusetts RTK - Substance List

dimethyl ether (CAS 115-10-6)

US. Pennsylvania Worker and Community Right-to-Know Law

dimethyl ether (CAS 115-10-6)

US. Rhode Island RTK

dimethyl ether (CAS 115-10-6)

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations

EPA

Aerosol coatings (40 CFR 59, Subpt. E) Not regulated

State

Aerosol coatings This product is regulated as a Mold Release Coating. This product is compliant for sale in all 50 states.

Maximum incremental reactivity (MIR) 0.38

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 07-16-2014
Revision date 12-28-2016
Prepared by Allison Cho
Version # 02
Further information Not available.
HMIS® ratings Health: 1
Flammability: 2
Physical hazard: 0
Personal protection: B
NFPA ratings Health: 1
Flammability: 2
Instability: 0

NFPA ratings**Disclaimer**

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Revision Information

This document has undergone significant changes and should be reviewed in its entirety.