



SAFETY DATA SHEET

1. Identification

Product identifier Food Grade Synthetic Gear Oil ISO 680

Other means of identification

Product code 04553, 04554

Recommended use Gear oil

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Industries, Inc.
Address 885 Louis Dr.

Warminster, PA 18974 US

Telephone

General Information 215-674-4300

Technical Assistance 800-521-3168

Customer Service

800-272-4620

24-Hour Emergency (CHEMTREC) 800-424-9300 (US)

703-527-3887 (International)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Not classified.

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Hazard symbol None.

Signal word None.

Hazard statement The mixture does not meet the criteria for classification.

Precautionary statement

Prevention Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. Observe good industrial hygiene practices.

Response Wash hands after handling.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC) None known.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
1-Decene, homopolymer, hydrogenated		68037-01-4	50 - 60
Polybutene		9003-29-6	30 - 40
1-Octene, homopolymer, hydrogenated		70693-43-5	10 - 20

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. If breathing stops, provide artificial respiration. Call a physician if symptoms develop or persist.
Skin contact	Remove contaminated clothing. Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.
Ingestion	Rinse mouth. Do not induce vomiting without advice from poison control center. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Never give anything by mouth to a victim who is unconscious or is having convulsions.
Most important symptoms/effects, acute and delayed	Direct contact with eyes may cause temporary irritation. Repeated exposure may cause skin dryness or cracking.
Indication of immediate medical attention and special treatment needed	Treat symptomatically.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water spray. Foam. Dry chemical powder. Dry chemicals. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire-fighting equipment/instructions	Cool containers exposed to heat with water spray and remove container, if no risk is involved.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Prevent entry into waterways, sewer, basements or confined areas.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid prolonged or repeated contact with skin. Avoid prolonged exposure. Use only in well-ventilated areas. For product usage instructions, please see the product label.
Conditions for safe storage, including any incompatibilities	Keep away from heat and sources of ignition. Store in a cool, dry place out of direct sunlight. Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. General ventilation normally adequate.

Individual protection measures, such as personal protective equipment

Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Nitrile. Rubber.
Other	Wear suitable protective clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Clear.
Odor	Solvent.
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	518 °F (270 °C) Cleveland Open Cup
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	0.85
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity (kinematic)	683 mm ² /s (104 °F (40 °C))
Percent volatile	85.1 % estimated
Other information	
Pour point	-29 °F (-33.9 °C)

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.

Hazardous decomposition products No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.
Skin contact Prolonged skin contact may cause temporary irritation.
Eye contact Direct contact with eyes may cause temporary irritation.
Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Irritation of eyes and mucous membranes. Skin irritation.

Information on toxicological effects

Acute toxicity Not available.

Product	Species	Test Results
Food Grade Synthetic Gear Oil ISO 680		
Acute		
Dermal		
LD50	Rabbit	4406 mg/kg estimated
Inhalation		
LC50	Rat	7050 mg/l estimated
Oral		
LD50	Rat	6878 mg/kg estimated

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation Direct contact with eyes may cause temporary irritation.
Respiratory sensitization Not available.
Skin sensitization This product is not expected to cause skin sensitization.
Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
Reproductive toxicity This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure Not classified.
Specific target organ toxicity - repeated exposure Not classified.
Aspiration hazard Based on available data, the classification criteria are not met.
Chronic effects Prolonged inhalation may be harmful.
Further information This product has no known adverse effect on human health.

12. Ecological information

Ecotoxicity

Product	Species	Test Results
Food Grade Synthetic Gear Oil ISO 680		
Aquatic		
<i>Acute</i>		
Crustacea	EC50 Daphnia	3133.3328 mg/l, 48 hours estimated
Fish	LC50 Fish	3133.3328 mg/l, 96 hours estimated

Components	Species		Test Results
Polybutene (CAS 9003-29-6)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	> 1000 mg/l, 48 hours
Fish	LC50	Fish	> 1000 mg/l, 96 hours (similar material)

* Estimates for product may be based on additional component data not shown.

Persistence and degradability	No data is available on the degradability of this product.
Bioaccumulative potential	Not available.
Mobility in soil	Not available.
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products	This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations.
Hazardous waste code	Not regulated.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

14. Transport information

DOT	Not regulated as dangerous goods.
IATA	Not regulated as dangerous goods.
IMDG	Not regulated as dangerous goods.

15. Regulatory information

US federal regulations	This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All components are on the U.S. EPA TSCA Inventory List.
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)	Not regulated.
US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not listed.
SARA 304 Emergency release notification	Not regulated.
US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance	Not listed.
CERCLA Hazardous Substance List (40 CFR 302.4)	Not listed.
CERCLA Hazardous Substances: Reportable quantity	Not listed. Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List	Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)	Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 Hazard categories Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance No

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. New Jersey Worker and Community Right-to-Know Act

Not listed.

US. Massachusetts RTK - Substance List

None.

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

None.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s)) Not determined

Consumer products (40 CFR 59, Subpt. C) Not regulated

State

Consumer products Not regulated

VOC content (CA) 0 %

VOC content (OTC) 0 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 06-26-2015

Material name: Food Grade Synthetic Gear Oil ISO 680
04553, 04554 Version #: 01 Issue date: 06-26-2015

SDS US
6 / 7

Prepared by Allison Cho
Version # 01
Further information Not available.
HMIS® ratings Health: 1
Flammability: 1
Physical hazard: 0
Personal protection: B
NFPA ratings Health: 1
Flammability: 1
Instability: 0

NFPA ratings



Disclaimer

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Industries.