



# MATERIAL SAFETY DATA SHEET

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## Section 1: Product & Company Identification

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**Product Name:** Food Plant Silicone (bulk)  
**Product Number (s):** 03042  
**Product Use:** General purpose silicone-based lubricant

### Manufacturer / Supplier Contact Information:

<u>In United States:</u> CRC Industries, Inc. 885 Louis Drive Warminster, PA 18974 <a href="http://www.crcindustries.com">www.crcindustries.com</a> 1-215-674-4300(General) (800) 521-3168 (Technical) (800) 272-4620 (Customer Service)	<u>In Canada:</u> CRC Canada Co. 2-1246 Lorimar Drive Mississauga, Ontario L5S 1R2 <a href="http://www.crc-canada.ca">www.crc-canada.ca</a> 1-905-670-2291
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24-Hr Emergency – CHEMTREC: (800) 424-9300 or (703) 527-3887

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## Section 2: Hazards Identification

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### Emergency Overview

**DANGER:** Extremely Flammable. Harmful or Fatal if Swallowed.  
Appearance & Odor: Clear, water-white liquid with mild solvent odor

### Potential Health Effects:

#### ACUTE EFFECTS:

**EYE:** May cause mild irritation including stinging and redness, but does not injure eye.

**SKIN:** Single, brief exposures may cause mild irritation. Frequent or prolonged contact may cause more severe irritation, defatting of the skin, and dermatitis.

**INHALATION:** High vapor concentrations are irritating to the respiratory tract and may cause headaches, dizziness, anesthesia, drowsiness, unconsciousness and other central nervous system effects, including death. May cause peripheral nervous system disorder and/or damage.

**INGESTION:** Low order of toxicity by ingestion. Main hazard is aspiration into the lungs during swallowing or vomiting. Small amounts aspirated into the respiratory system may cause bronchopneumonia or pulmonary adema, possible progressing to death.

**CHRONIC EFFECTS:** Overexposure to n-hexane may cause progressive and potentially irreversible damage to the peripheral nervous system, particularly in the arms and legs.

**TARGET ORGANS:** central nervous system, peripheral nervous system, respiratory system

Medical Conditions Aggravated by Exposure: skin and respiratory conditions

See Section 11 for toxicology and carcinogenicity information on product ingredients.

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### Section 3: Composition/Information on Ingredients

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COMPONENT	CAS NUMBER	% by Wt.
Hexane isomers	64742-49-0 / 107-83-5	85 - 95
n-Hexane	110-54-3	6.8
Dimethylpolysiloxane	63148-62-9	2 - 5

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### Section 4: First Aid Measures

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Eye Contact: Immediately flush with plenty of water for 15 minutes. Call a physician if irritation persists.

Skin Contact: Remove contaminated clothing and wash affected area with soap and water. Call a physician if irritation persists. Wash contaminated clothing prior to re-use.

Inhalation: Remove person to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult give oxygen. Call a physician.

Ingestion: Do NOT induce vomiting. Contact a physician immediately.

*Note to Physicians:* Treat symptomatically. Gastric lavage using a cuffed endotracheal tube may be performed at your discretion.

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### Section 5: Fire-Fighting Measures

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**Flammable Properties:** This product is a Class 1B Flammable Liquid.  
Flash Point: < 0°F / -18°C (TCC) Upper Explosive Limit: 9.0  
Autoignition Temperature: 489°F / 254°C Lower Explosive Limit: 1.7

**Fire and Explosion Data:**

Suitable Extinguishing Media: Class B fire extinguishers, dry chemical, foam or CO<sub>2</sub>

Products of Combustion: Fumes, smoke and carbon monoxide

Explosion Hazards: Containers, when exposed to heat from fire, may build pressure and rupture. Vapors may accumulate in a confined space and create a flammable atmosphere.

Protection of Fire-Fighters: Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition. Do not spray water directly on fire; product will float and could be reignited on surface of water.

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### Section 6: Accidental Release Measures

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Personal Precautions: Use personal protection recommended in Section 8.

Environmental Precautions: Take precautions to prevent contamination of ground and surface waters. Do not flush into sewers or storm drains.

Methods for Containment & Clean-up: Dike area to contain spill. Remove all sources of ignition. Ventilate the area with fresh air. If in confined space or limited air circulation area, clean-up workers

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should wear appropriate respiratory protection. Recover or absorb spilled material using an absorbent designed for chemical spills. Place used absorbents into proper waste containers.

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## Section 7: Handling and Storage

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**Handling Procedures:** Use proper grounding and bonding procedures for transferring materials. Do not use product near any source of ignition. Keep containers closed when not in use. Provide adequate ventilation. Avoid contact with eyes and skin. Avoid breathing vapors. For product use instructions, please see the product label.

**Storage Procedures:** Store in a cool dry area out of direct sunlight and away from sources of ignition. Containers should be tightly closed while in storage.

**Aerosol Storage Level:** NA

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## Section 8: Exposure Controls/Personal Protection

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### Exposure Guidelines:

COMPONENT	OSHA		ACGIH		OTHER		UNIT
	TWA	STEL	TWA	STEL	TWA	SOURCE	
Hexane isomers	500(v)	1000(v)	500	1000	NE		ppm
n-Hexane	500	NE	50(s)	NE	NE		ppm
Dimethylpolysiloxane	NE	NE	NE	NE	NE		
N.E. – Not Established      (c) – ceiling      (s) – skin      (v) – vacated							

### Controls and Protection:

**Engineering Controls:** Area should have ventilation to provide fresh air. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at the source, preventing dispersion into the general work area. Use mechanical means if necessary to maintain vapor levels below the exposure guidelines. If working in a confined space, follow applicable OSHA regulations.

**Respiratory Protection:** None required for normal work where adequate ventilation is provided. If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with organic vapor cartridge. Air monitoring is needed to determine actual employee exposure levels. Use a self-contained breathing apparatus in confined spaces and for emergencies.

**Eye/face Protection:** For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

**Skin Protection:** Use protective gloves such as nitrile, PVC or Viton®. Also, use full protective clothing if there is prolonged or repeated contact of liquid with skin.

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## Section 9: Physical and Chemical Properties

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**Physical State:** liquid  
**Color:** clear, water-white  
**Odor:** mild solvent  
**Odor Threshold:** ND

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Specific Gravity: 0.6694  
Initial Boiling Point: 140°F / 60°C  
Freezing Point: < -76°F / -60°C  
Vapor Pressure: 160 mmHg @ 68°F / 20°C  
Vapor Density: > 1 (air = 1)  
Evaporation Rate: fast  
Solubility: negligible in water  
Coefficient of water/oil distribution: ND  
pH: NA  
Volatile Organic Compounds: wt %: 97.0 g/L: 649.3 lbs./gal: 5.4

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## Section 10: Stability and Reactivity

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Stability: Stable  
Conditions to Avoid: Sources of ignition, temperature extremes  
Incompatible Materials: Strong oxidizers  
Hazardous Decomposition Products: Oxides of carbon  
Possibility of Hazardous Reactions: No

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## Section 11: Toxicological Information

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Long-term toxicological studies have not been conducted for this product. The following information is available for components of this product.

### **Acute Toxicity:**

<u>Component</u>	<u>Oral LD50 (rat)</u>	<u>Dermal LD50 (rabbit)</u>	<u>Inhalation LC50 (rat)</u>
Hexane isomers	> 5000 mg/kg	> 2000 mg/kg	No data
n-Hexane	28,710 mg/kg	3000 mg/kg	48,000 ppm/4H
Dimethylpolysiloxane	No data	No data	No data

### **Chronic Toxicity:**

<u>Component</u>	<u>OSHA Carcinogen</u>	<u>IARC Carcinogen</u>	<u>NTP Carcinogen</u>	<u>Irritant</u>	<u>Sensitizer</u>
Hexane isomers	No	No	No	E & S (mild)	Unknown
n-Hexane	No	No	No	E, S & R (moderate)	Unknown
Dimethylpolysiloxane	No	No	No	E (mild)	Unknown

E – Eye      S – Skin      R - Respiratory

Reproductive Toxicity: No information available  
Teratogenicity: No information available  
Mutagenicity: No information available  
Synergistic Effects: No information available

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## Section 12: Ecological Information

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Ecological studies have not been conducted for this product. The following information is available for components of this product.

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Ecotoxicity: n-hexane - 48 Hr EC50 water flea: 3.87 mg/L  
96 Hr LC50 Lepomis macrochirus: 4.12 mg/L  
Persistence / Degradability: No information available  
Bioaccumulation / Accumulation: No information available  
Mobility in Environment: No information available

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## **Section 13: Disposal Considerations**

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**Waste Classification:** This product is a hazardous waste for the characteristic of ignitability.  
Empty containers may be recycled. Any liquid product should be managed as a hazardous waste.

All disposal activities must comply with federal, state, provincial and local regulations. Local regulations may be more stringent than state, provincial or national requirements.

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## **Section 14: Transport Information**

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DOT (ground): UN1208, Hexane mixture, 3, PG II

ICAO/IATA (air): UN1208, Hexane mixture, 3, PG II

IMO/IMDG (water): UN1208, Hexane mixture, 3, PG II

Special Provisions: None

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## **Section 15: Regulatory Information**

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### **U.S. Federal Regulations:**

#### Toxic Substances Control Act (TSCA):

All ingredients are either listed on the TSCA inventory or are exempt.

#### Comprehensive Environmental Response, Compensation and Liability Act (CERCLA):

Reportable Quantities (RQ's) exist for the following ingredients: n-hexane (5000 lbs)

**Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.**

#### Superfund Amendments Reauthorization Act (SARA) Title III:

Section 302 Extremely Hazardous Substances (EHS): None

Section 311/312 Hazard Categories:	Fire Hazard	Yes
	Reactive Hazard	No
	Release of Pressure	No
	Acute Health Hazard	Yes
	Chronic Health Hazard	No

Section 313 Toxic Chemicals: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:  
n-hexane (6.8%)

#### Clean Air Act:

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Section 112 Hazardous Air Pollutants (HAPs): n-hexane

**Canadian Regulations:**

**Controlled Products Regulations:**

This product has been classified in accordance with the hazard criteria of the Controlled Product Regulation and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS Hazard Class: B2

**Canadian DSL Inventory:** All ingredients are either listed on the DSL Inventory or are exempt.

**European Union Regulations:**

**RoHS Compliance:** This product is compliant with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003. This product does not contain any of the restricted substances as listed in Article 4(1) of the RoHS Directive.

**Additional Regulatory Information:** None

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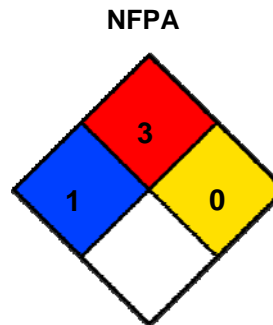
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**Section 16: Other Information**

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HMIS® (II)	
Health:	1
Flammability:	3
Reactivity:	0
PPE:	B



Ratings range from 0 (no hazard) to 4 (severe hazard)

Prepared By: Michelle Rudnick  
CRC #: 521C  
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Changes since last revision: Removed product number

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this MSDS consult your supervisor, a health & safety professional, or CRC Industries.

ACGIH: American Conference of Governmental Industrial Hygienists  
CAS: Chemical Abstract Service  
CFR: Code of Federal Regulations  
DOT: Department of Transportation  
DSL: Domestic Substance List  
g/L: grams per Liter  
HMIS: Hazardous Materials Identification System  
IARC: International Agency for Research on Cancer  
IATA: International Air Transport Association

ICAO: International Civil Aviation Organization  
IMDG: International Maritime Dangerous Goods  
IMO: International Maritime Organization  
lbs./gal: pounds per gallon  
LC: Lethal Concentration  
LD: Lethal Dose  
NA: Not Applicable  
ND: Not Determined  
NIOSH: National Institute of Occupational Safety & Health

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NFPA: National Fire Protection Association

NTP: National Toxicology Program

OSHA: Occupational Safety and Health Administration

PMCC: Pensky-Martens Closed Cup

PPE: Personal Protection Equipment

ppm: Parts per Million

RoHS: Restriction of Hazardous Substances

STEL: Short Term Exposure Limit

TCC: Tag Closed Cup

TWA: Time Weighted Average

WHMIS: Workplace Hazardous Materials Information System