



# MATERIAL SAFETY DATA SHEET

---

---

## Section 1: Product & Company Identification

---

---

**Product Name:** HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)

**Product Number (s):** 14441

**Product Use:** General purpose degreaser

### Manufacturer / Supplier Contact Information:

In United States:

CRC Industries, Inc.

885 Louis Drive

Warminster, PA 18974

[www.crcindustries.com](http://www.crcindustries.com)

1-215-674-4300 (General)

(800) 521-3168 (Technical)

(800) 272-4620 (Customer Service)

In Canada:

CRC Canada Co.

2-1246 Lorimar Drive

Mississauga, Ontario L5S 1R2

[www.crc-canada.ca](http://www.crc-canada.ca)

1-905-670-2291

In Mexico:

CRC Industries Mexico

Av. Benito Juárez 4055 G

Colonia Orquídea

San Luís Potosí, SLP CP 78394

[www.crc-mexico.com](http://www.crc-mexico.com)

52-444-824-1666

24-Hr Emergency – CHEMTREC: (800) 424-9300 or (703) 527-3887

---

---

## Section 2: Hazards Identification

---

---

### Emergency Overview

**DANGER:** Harmful or Fatal if Swallowed.

Appearance & Odor: Clear orange liquid, citrus odor

### Potential Health Effects:

**ACUTE EFFECTS:**

**EYE:** May cause mild irritation, redness and tearing. Not expected to be an eye irritant.

**SKIN:** May cause mild irritation with extended contact. Not expected to be a skin irritant. No harmful effects from skin absorption have been reported.

**INHALATION:** Expected to have a low degree of toxicity by inhalation. Effects of overexposure may include irritation of the nose and throat, transient excitation followed by signs of nervous system depression (headache, drowsiness, loss of coordination, disorientation and fatigue).

**INGESTION:** Low degree of toxicity by ingestion. May cause irritation of the digestive tract, nausea and vomiting. Main hazard is aspiration of material into lungs during swallowing or vomiting. This can lead to chemical pneumonitis (inflammation of the lungs) and possible death.

**CHRONIC EFFECTS:** Inadequate evidence available to evaluate cancer hazard. Reports have associated repeated and prolonged overexposure to solvents with permanent brain and nervous system damage.

**TARGET ORGANS:** No data available.

Medical Conditions Aggravated by Exposure: Skin disorders, respiratory (asthma-like) disorders

See Section 11 for toxicology and carcinogenicity information on product ingredients.

**Product Name: HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)**  
**Product Number (s): 14441**

---

---

## Section 3: Composition/Information on Ingredients

---

---

COMPONENT	CAS NUMBER	% by Wt.
Hydrotreated light distillate	64742-47-8	75 - 85
Methyl ester, soybean oil	67784-80-9	10 – 20
d-Limonene	8028-48-6	2 - 5

---

---

## Section 4: First Aid Measures

---

---

**Eye Contact:** Immediately flush with plenty of water for 15 minutes. Call a physician if irritation persists.

**Skin Contact:** Remove contaminated clothing and wash affected area with soap and water. Call a physician if irritation persists. Wash contaminated clothing prior to re-use.

**Inhalation:** Remove person to fresh air. Keep person calm. If not breathing, give artificial respiration. If breathing is difficult give oxygen. Call a physician.

**Ingestion:** Do NOT induce vomiting or give anything by mouth due to aspiration hazard. If victim is drowsy or unconscious and vomiting, place on the left side with the head down. Contact a physician immediately.

*Note to Physicians:* Aspiration hazard. Treat symptomatically.

---

---

## Section 5: Fire-Fighting Measures

---

---

**Flammable Properties:** As defined by OSHA, this product is a Class IIIA Combustible Liquid.

Flash Point: 190°F / 88°C (TCC)	Upper Explosive Limit: 5.0
Autoignition Temperature: ND	Lower Explosive Limit: 0.7

**Fire and Explosion Data:**

**Suitable Extinguishing Media:** Dry chemical, carbon dioxide, foam or water spray is recommended.

**Products of Combustion:** Oxides of carbon.

**Explosion Hazards:** Containers, when exposed to heat from fire, may build pressure and rupture.

**Protection of Fire-Fighters:** Firefighters should wear self-contained, NIOSH-approved breathing apparatus for protection against suffocation and possible toxic decomposition products. Proper eye and skin protection should be provided. Use water spray to keep fire-exposed containers cool and to knock down vapors which may result from product decomposition.

---

---

## Section 6: Accidental Release Measures

---

---

**Personal Precautions:** Use personal protection recommended in Section 8.

**Environmental Precautions:** Take precautions to prevent contamination of ground and surface waters. Do not flush into sewers or storm drains.

**Methods for Containment & Clean-up:** Dike area to contain spill. Ventilate the area with fresh air. If in confined space or limited air circulation area, clean-up workers should wear appropriate respiratory protection. Recover or absorb spilled material using an absorbent

**Product Name: HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)**

**Product Number (s): 14441**

designed for chemical spills. Place used absorbents into proper waste containers.

---

---

## Section 7: Handling and Storage

---

---

**Handling Procedures:** Do not use near possible sources of ignition. Provide ventilation during use. Avoid inhaling vapors. Avoid contact with skin and eyes. Use caution in confined spaces. Wash hands after use and before consuming food. For product use instructions, please see the product label.

**Storage Procedures:** Store in a cool dry area out of direct sunlight. Containers should be tightly closed while in storage. Make sure storage area is properly ventilated. Keep away from incompatible materials.

**Aerosol Storage Level:** NA

---

---

## Section 8: Exposure Controls/Personal Protection

---

---

### Exposure Guidelines:

COMPONENT	OSHA		ACGIH		OTHER		UNIT
	TWA	STEL	TWA	STEL	TWA	SOURCE	
Hydrotreated light distillate	NE	NE	NE	NE	NE		
Methyl ester, soybean oil	NE	NE	NE	NE	NE		
d-Limonene	NE	NE	NE	NE	NE		
N.E. – Not Established      (c) – ceiling      (s) – skin      (v) – vacated							

### Controls and Protection:

**Engineering Controls:** Area should have ventilation to provide fresh air. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at the source, preventing dispersion into the general work area. Use mechanical means if necessary to maintain vapor levels below the exposure guidelines. If working in a confined space, follow applicable OSHA regulations.

**Respiratory Protection:** None required for normal work where adequate ventilation is provided. If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with organic vapor cartridge. Air monitoring is needed to determine actual employee exposure levels. Use a self-contained breathing apparatus in confined spaces and for emergencies.

**Eye/face Protection:** For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

**Skin Protection:** Use protective gloves such as nitrile or neoprene. Also, use full protective clothing if there is prolonged or repeated contact of liquid with skin.

---

---

## Section 9: Physical and Chemical Properties

---

---

**Physical State:** liquid  
**Color:** clear orange  
**Odor:** citrus  
**Odor Threshold:** ND  
**Specific Gravity:** 0.813

**Product Name: HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)****Product Number (s): 14441**

Initial Boiling Point: 435°F / 224°C

Freezing Point: ND

Vapor Pressure: ND

Vapor Density: &gt; 4 (air = 1)

Evaporation Rate: slow

Solubility: soluble in water

Coefficient of water/oil distribution: ND

pH: NA

Volatile Organic Compounds:	(concentrate)	<u>wt %:</u>	4.0	<u>g/L:</u>	32.5	<u>lbs./gal:</u>	0.27
	(at dilution)	<u>wt %:</u>	0.4	<u>g/L:</u>	3.25	<u>lbs./gal:</u>	0.03

**Section 10: Stability and Reactivity**

Stability: Stable

Conditions to Avoid: Potential sources of ignition; temperature extremes

Incompatible Materials: Strong oxidizing agents

Hazardous Decomposition Products: Oxides of carbon

Possibility of Hazardous Reactions: No

**Section 11: Toxicological Information**

Long-term toxicological studies have not been conducted for this product. The following information is available for components of this product.

**Acute Toxicity:**

<u>Component</u>	<u>Oral LD50 (rat)</u>	<u>Dermal LD50 (rabbit)</u>	<u>Inhalation LC50 (rat)</u>
Hydrotreated light distillate	> 5 g/kg	> 2 g/kg	> 5 mg/L/4H
Methyl ester, soybean oil	> 5000 mg/kg	> 2000 mg/kg	No data
d-Limonene	4400 mg/kg	> 5 g/kg	No data

**Chronic Toxicity:**

<u>Component</u>	<u>OSHA Carcinogen</u>	<u>IARC Carcinogen</u>	<u>NTP Carcinogen</u>	<u>Irritant</u>	<u>Sensitizer</u>
Hydrotreated light distillate	No	No	No	No	Unknown
Methyl ester, soybean oil	No	No	No	E (mild) / S (mild) / R (mild)	Yes
d-Limonene	No	No	No	E (severe) / S (severe) / R (mild)	Unknown

E – Eye	S – Skin	R - Respiratory
---------	----------	-----------------

Reproductive Toxicity: No information availableTeratogenicity: No information availableMutagenicity: No information availableSynergistic Effects: No information available**Section 12: Ecological Information**

**Product Name: HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)**

**Product Number (s): 14441**

Ecological studies have not been conducted for this product. The following information is available for components of this product.

Ecotoxicity: hydrotreated light distillate - 96 Hr LC50 Pimephales promelas: 45 mg/L [flow-through]

Persistence / Degradability: No information available

Bioaccumulation / Accumulation: No information available

Mobility in Environment: No information available

---

---

## Section 13: Disposal Considerations

---

---

**Waste Classification:** This product is not a RCRA hazardous waste. (See 40 CFR Part 261.20 – 261.33) If this material is mixed with other materials, the resulting waste should be evaluated for waste classification.

Empty containers may be recycled.

All disposal activities must comply with federal, state, provincial and local regulations. Local regulations may be more stringent than state, provincial or national requirements.

---

---

## Section 14: Transport Information

---

---

US DOT (ground): Not Regulated

ICAO/IATA (air): Not Regulated

IMO/IMDG (water): Not Regulated

Special Provisions: None

---

---

## Section 15: Regulatory Information

---

---

### **U.S. Federal Regulations:**

#### Toxic Substances Control Act (TSCA):

All ingredients are either listed on the TSCA inventory or are exempt.

#### Comprehensive Environmental Response, Compensation and Liability Act (CERCLA):

Reportable Quantities (RQ's) exist for the following ingredients: None

**Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.**

#### Superfund Amendments Reauthorization Act (SARA) Title III:

Section 302 Extremely Hazardous Substances (EHS): None

Section 311/312 Hazard Categories:	Fire Hazard	No
	Reactive Hazard	No
	Release of Pressure	No
	Acute Health Hazard	No
	Chronic Health Hazard	No

Section 313 Toxic Chemicals: This product contains the following substances subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372:  
None

**Product Name: HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)**  
**Product Number (s): 14441**

---

Clean Air Act:

Section 112 Hazardous Air Pollutants (HAPs): None

Occupational Safety and Health Administration:

This product is regulated by the Hazard Communications Standard.

Canadian Regulations:

Controlled Products Regulations:

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

WHMIS Hazard Class: B3

Canadian DSL Inventory: All ingredients are either listed on the DSL Inventory or are exempt.

European Union Regulations:

RoHS Compliance: This product is compliant with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003. This product does not contain any of the restricted substances as listed in Article 4(1) of the RoHS Directive.

Additional Regulatory Information: None

---

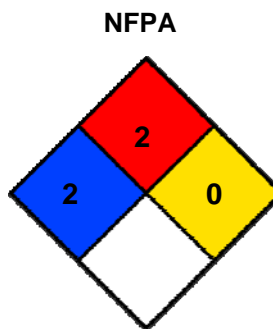
---

## Section 16: Other Information

---

---

HMIS® (II)	
Health:	2
Flammability:	2
Reactivity:	0
PPE:	B



Ratings range from 0 (no hazard) to 4 (severe hazard)

Prepared By: Michelle Rudnick  
CRC #: 669C  
Revision Date: 03/29/2017

Changes since last revision: Section 15: Regulatory Information

The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this MSDS consult your supervisor, a health & safety professional, or CRC Industries.

ACGIH: American Conference of Governmental Industrial Hygienists  
CAS: Chemical Abstract Service  
CFR: Code of Federal Regulations  
DOT: Department of Transportation  
DSL: Domestic Substance List  
g/L: grams per Liter

HMIS: Hazardous Materials Identification System  
IARC: International Agency for Research on Cancer  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organization  
IMDG: International Maritime Dangerous Goods  
IMO: International Maritime Organization

**Product Name: HydroForce® Super Citrus™ Heavy Duty Degreaser (bulk)**

**Product Number (s): 14441**

---

lbs./gal: pounds per gallon

LC: Lethal Concentration

LD: Lethal Dose

NA: Not Applicable

ND: Not Determined

NIOSH: National Institute of Occupational Safety & Health

NFPA: National Fire Protection Association

NTP: National Toxicology Program

OSHA: Occupational Safety and Health Administration

PMCC: Pensky-Martens Closed Cup

PPE: Personal Protection Equipment

ppm: Parts per Million

RoHS: Restriction of Hazardous Substances

STEL: Short Term Exposure Limit

TCC: Tag Closed Cup

TWA: Time Weighted Average

WHMIS: Workplace Hazardous Materials Information System