



SAFETY DATA SHEET

1. Identification

Product identifier	HydroForce® Industrial Strength Degreaser	
Other means of identification		
Product code	74415	
Recommended use	General purpose degreaser	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufactured or sold by:		
Company name	CRC Canada Co.	
Address	2-1246 Lorimar Dr. Mississauga, Ontario L5S 1R2 Canada	
Telephone	905-670-2291	
Website	www.crc-canada.ca	
E-mail	Support.CA@crcindustries.com	
Emergency phone number	24-Hour Emergency (CHEMTREC)	800-424-9300 (Canada) 703-527-3887 (International)

2. Hazard(s) identification

Physical hazards	Corrosive to metals	Category 1
Health hazards	Acute toxicity, inhalation	Category 4
	Skin corrosion/irritation	Category 1
	Serious eye damage/eye irritation	Category 1
	Specific target organ toxicity, single exposure	Category 1 (gastrointestinal system, respiratory system)
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2

Label elements



Signal word	Danger
Hazard statement	May be corrosive to metals. Causes severe skin burns and eye damage. Harmful if inhaled. Causes damage to organs (gastrointestinal system, respiratory system). Toxic to aquatic life with long lasting effects.
Precautionary statement	
Prevention	Keep only in original packaging. Do not breathe mist or vapor. Use only outdoors or in a well-ventilated area. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.
Response	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Wash contaminated clothing before reuse. IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Absorb spillage to prevent material-damage. Collect spillage.
Storage	Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
water		7732-18-5	65 - 85
sodium xylenesulfonate (SXS)		1300-72-7	5 - 10
alcohols, C12-15, ethoxylated		68131-39-5	1 - 5
dioctyl sodium sulfosuccinate		577-11-7	1 - 5
dipropylene glycol monomethyl ether		34590-94-8	1 - 5
potassium hydroxide		1310-58-3	1 - 5
sodium metasilicate		6834-92-0	1 - 5
tetrasodium ethylenediaminetetraacetate		64-02-8	1 - 5
propylene glycol		57-55-6	0.5 - 1.5
d-limonene		5989-27-5	0.1 - 1
methanol		67-56-1	0.1 - 1
terpinolene		586-62-9	0.1 - 1

The exact percentage (concentration) of composition has been withheld as a trade secret.

All concentrations are in percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

4. First-aid measures

Inhalation	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Oxygen or artificial respiration if needed. Call a POISON CENTER or doctor/physician if you feel unwell.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.
General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

This product is miscible in water. Prevent entry into waterways, sewer, basements or confined areas.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not breathe mist or vapor. Do not get in eyes, on skin, or on clothing. When using, do not eat, drink or smoke. Use only outdoors or in a well-ventilated area. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, please see the product label.

Conditions for safe storage, including any incompatibilities

Store in a cool, dry place out of direct sunlight. Keep only in the original container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value
dipropylene glycol monomethyl ether (CAS 34590-94-8)	STEL	150 ppm
methanol (CAS 67-56-1)	TWA	100 ppm
	STEL	250 ppm
potassium hydroxide (CAS 1310-58-3)	TWA	200 ppm
	Ceiling	2 mg/m ³

Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value
dipropylene glycol monomethyl ether (CAS 34590-94-8)	STEL	909 mg/m ³
	TWA	150 ppm 606 mg/m ³
methanol (CAS 67-56-1)	STEL	100 ppm 328 mg/m ³
	TWA	250 ppm 262 mg/m ³
potassium hydroxide (CAS 1310-58-3)	Ceiling	200 ppm 2 mg/m ³

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value
dipropylene glycol monomethyl ether (CAS 34590-94-8)	STEL	150 ppm
	TWA	100 ppm
methanol (CAS 67-56-1)	STEL	250 ppm
	TWA	200 ppm

Canada. British Columbia OELs. (Occupational Exposure Limits for Chemical Substances, Occupational Health and Safety Regulation 296/97, as amended)

Components	Type	Value
potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m ³

Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value
dipropylene glycol monomethyl ether (CAS 34590-94-8)	STEL	150 ppm
methanol (CAS 67-56-1)	TWA	100 ppm
	STEL	250 ppm
potassium hydroxide (CAS 1310-58-3)	TWA	200 ppm
	Ceiling	2 mg/m ³

Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
dipropylene glycol monomethyl ether (CAS 34590-94-8)	STEL	150 ppm	
methanol (CAS 67-56-1)	TWA	100 ppm	
	STEL	250 ppm	
potassium hydroxide (CAS 1310-58-3)	TWA	200 ppm	
	Ceiling	2 mg/m ³	
propylene glycol (CAS 57-55-6)	TWA	155 mg/m ³	Vapor and aerosol.
		10 mg/m ³	Aerosol.
		50 ppm	Vapor and aerosol.

Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value
dipropylene glycol monomethyl ether (CAS 34590-94-8)	STEL	909 mg/m ³
methanol (CAS 67-56-1)	TWA	150 ppm
		606 mg/m ³
		100 ppm
potassium hydroxide (CAS 1310-58-3)	STEL	328 mg/m ³
		250 ppm
		262 mg/m ³
potassium hydroxide (CAS 1310-58-3)	TWA	200 ppm
		2 mg/m ³

Canada. Saskatchewan OELs (Occupational Health and Safety Regulations, 1996, Table 21)

Components	Type	Value
potassium hydroxide (CAS 1310-58-3)	Ceiling	2 mg/m ³

Biological limit values

ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
methanol (CAS 67-56-1)	15 mg/l	Methanol	Urine	*

* - For sampling details, please see the source document.

Exposure guidelines

Canada - Alberta OELs: Skin designation

- dipropylene glycol monomethyl ether (CAS 34590-94-8) Can be absorbed through the skin.
- methanol (CAS 67-56-1) Can be absorbed through the skin.

Canada - British Columbia OELs: Skin designation

- dipropylene glycol monomethyl ether (CAS 34590-94-8) Can be absorbed through the skin.

methanol (CAS 67-56-1)	Can be absorbed through the skin.
Canada - Manitoba OELs: Skin designation	
dipropylene glycol monomethyl ether (CAS 34590-94-8)	Can be absorbed through the skin.
methanol (CAS 67-56-1)	Can be absorbed through the skin.
Canada - Ontario OELs: Skin designation	
dipropylene glycol monomethyl ether (CAS 34590-94-8)	Can be absorbed through the skin.
methanol (CAS 67-56-1)	Can be absorbed through the skin.
Canada - Quebec OELs: Skin designation	
dipropylene glycol monomethyl ether (CAS 34590-94-8)	Can be absorbed through the skin.
methanol (CAS 67-56-1)	Can be absorbed through the skin.
Canada - Saskatchewan OELs: Skin designation	
dipropylene glycol monomethyl ether (CAS 34590-94-8)	Can be absorbed through the skin.
methanol (CAS 67-56-1)	Can be absorbed through the skin.
US ACGIH Threshold Limit Values: Skin designation	
dipropylene glycol monomethyl ether (CAS 34590-94-8)	Can be absorbed through the skin.
methanol (CAS 67-56-1)	Can be absorbed through the skin.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower should be available when handling this product.
Individual protection measures, such as personal protective equipment	
Eye/face protection	Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear protective gloves such as: Nitrile. Rubber.
Other	Wear appropriate chemical resistant clothing. Wear suitable protective clothing.
Respiratory protection	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state	Liquid.
Form	Liquid.
Color	Red.
Odor	Pleasant.
Odor threshold	Not available.
pH	13.1
Melting point/freezing point	-112 °F (-80 °C) estimated
Initial boiling point and boiling range	212 °F (100 °C) estimated
Flash point	None (Tag Closed Cup)
Evaporation rate	Slow.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	1.1 % estimated
Flammability limit - upper (%)	36 % estimated
Vapor pressure	19.4 hPa estimated
Vapor density	Not available.

Relative density	1.09
Solubility(ies)	
Solubility (water)	Soluble.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	404.6 °F (207 °C) estimated
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Percent volatile	80.5 % estimated

10. Stability and reactivity

Reactivity	Reacts violently with strong acids. This product may react with oxidizing agents. May be corrosive to metals.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials. Do not mix with other chemicals.
Incompatible materials	Acids. Strong oxidizing agents. Oxidizing agents. Metals.
Hazardous decomposition products	Carbon oxides.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Harmful if inhaled. May cause damage to organs by inhalation.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.

Symptoms related to the physical, chemical and toxicological characteristics Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity Harmful if inhaled.

Components	Species	Test Results
alcohols, C12-15, ethoxylated (CAS 68131-39-5)		
Acute		
Dermal		
LD50	Rabbit	< 5000 mg/kg
Oral		
LD50	Rat	1600 - 2700 mg/kg
dipropylene glycol monomethyl ether (CAS 34590-94-8)		
Acute		
Dermal		
LD50	Rabbit	9510 mg/kg
Inhalation		
LC50	Rat	552 ppm
Oral		
LD50	Rat	5135 mg/kg
d-limonene (CAS 5989-27-5)		
Acute		
Dermal		
LD50	Rabbit	5 g/kg

Components	Species	Test Results
Oral LD50	Rat	4400 mg/kg
methanol (CAS 67-56-1)		
Acute Dermal LD50	Rabbit	12800 mg/kg
Inhalation LC50	Rat	64000 ppm, 4 hours
Oral LD50	Rat	5628 mg/kg
potassium hydroxide (CAS 1310-58-3)		
Acute Oral LD50	Rat	273 mg/kg
propylene glycol (CAS 57-55-6)		
Acute Dermal LD50	Rabbit	> 20000 mg/kg
Oral LD50	Rat	> 20000 mg/kg
sodium metasilicate (CAS 6834-92-0)		
Acute Oral LD50	Rat	1280 mg/kg
sodium xylenesulfonate (SXS) (CAS 1300-72-7)		
Acute Dermal LD50	Rabbit	> 2000 mg/kg
Oral LD50	Rat	> 3356 mg/kg
terpinolene (CAS 586-62-9)		
Acute Dermal LD50	Rabbit	> 5000 mg/kg
tetrasodium ethylenediaminetetraacetate (CAS 64-02-8)		
Acute Oral LD50	Rat	> 2000 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Causes severe skin burns and eye damage.

Serious eye damage/eye irritation Causes serious eye damage.

Respiratory or skin sensitization

Canada - Alberta OELs: Irritant

potassium hydroxide (CAS 1310-58-3) Irritant

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

d-limonene (CAS 5989-27-5)

3 Not classifiable as to carcinogenicity to humans.

Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.
Specific target organ toxicity - single exposure	Causes damage to organs (gastrointestinal system, respiratory system).
Specific target organ toxicity - repeated exposure	Not classified.
Aspiration hazard	Not an aspiration hazard.
Chronic effects	Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components		Species	Test Results
alcohols, C12-15, ethoxylated (CAS 68131-39-5)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	0.4 - 0.75 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	2.7 mg/l, 96 hours
dioctyl sodium sulfosuccinate (CAS 577-11-7)			
Aquatic			
Fish	LC50	Rainbow trout, donaldson trout (<i>Oncorhynchus mykiss</i>)	20 - 40 mg/l, 96 hours
dipropylene glycol monomethyl ether (CAS 34590-94-8)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Daphnia	> 5000 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	10000 mg/l, 96 hours
d-limonene (CAS 5989-27-5)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia pulex</i>)	69.6 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	0.619 - 0.796 mg/l, 96 hours
methanol (CAS 67-56-1)			
Aquatic			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	> 10000 mg/l, 48 hours
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	> 100 mg/l, 96 hours
potassium hydroxide (CAS 1310-58-3)			
Aquatic			
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>)	80 mg/l, 96 hours
propylene glycol (CAS 57-55-6)			
Aquatic			
Fish	LC50	Fathead minnow (<i>Pimephales promelas</i>)	710 mg/l, 96 hours
<i>Acute</i>			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	4850 - 34000 mg/l, 48 hours
sodium metasilicate (CAS 6834-92-0)			
Aquatic			
Crustacea	EC50	Water flea (<i>Ceriodaphnia dubia</i>)	0.28 - 0.57 mg/l, 48 hours
Fish	LC50	Western mosquitofish (<i>Gambusia affinis</i>)	1800 mg/l, 96 hours
sodium xylenesulfonate (SXS) (CAS 1300-72-7)			
Aquatic			
<i>Acute</i>			
Crustacea	EC50	Water flea (<i>Daphnia magna</i>)	> 1020 mg/l, 48 hours

Components	Species	Test Results
tetrasodium ethylenediaminetetraacetate (CAS 64-02-8)		
Aquatic		
Fish	LC50	Bluegill (<i>Lepomis macrochirus</i>)
		472 - 500 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)	
d-limonene	4.232
methanol	-0.77
propylene glycol	-0.92
terpinolene	4.23

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal of waste from residues / unused products Contents under pressure. Do not puncture, incinerate or crush. Empty container can be recycled. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code Not regulated.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

TDG

UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (potassium hydroxide, sodium metasilicate), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Special provisions	16

IATA

UN number	UN1760
UN proper shipping name	Corrosive liquids, n.o.s. (potassium hydroxide, sodium metasilicate), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II
Environmental hazards	No.
ERG Code	8L
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft	Allowed with restrictions.
Cargo aircraft only	Allowed with restrictions.

IMDG

UN number	UN1760
UN proper shipping name	CORROSIVE LIQUID, N.O.S. (potassium hydroxide, sodium metasilicate), Limited Quantity
Transport hazard class(es)	
Class	8
Subsidiary risk	-
Packing group	II

Environmental hazards	
Marine pollutant	No.
EmS	F-A, S-B
Special precautions for user	Read safety instructions, SDS and emergency procedures before handling.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

Canadian regulations

Controlled Drugs and Substances Act

Not regulated.

Export Control List (CEPA 1999, Schedule 3)

Not listed.

Greenhouse Gases

Not listed.

Ontario. Toxic Substances. Toxic Reduction Act, 2009. Regulation 455/09 (July 1, 2011)

methanol (CAS 67-56-1)

Precursor Control Regulations

Not regulated.

International regulations

Stockholm Convention

Not applicable.

Rotterdam Convention

Not applicable.

Kyoto protocol

Not applicable.

Montreal Protocol

Not applicable.

Basel Convention

Not applicable.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information

Issue date	09-09-2016
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