



# SAFETY DATA SHEET

## 1. Identification

<b>Product identifier</b>	<b>Cutting Oil</b>	
<b>Other means of identification</b>		
<b>Product code</b>	75500	
<b>Recommended use</b>	Cutting oil	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Manufactured or sold by:</b>		
<b>Company name</b>	CRC Canada Co.	
<b>Address</b>	2-1246 Lorimar Dr. Mississauga, Ontario L5S 1R2 Canada	
<b>Telephone</b>	905-670-2291	
<b>Website</b>	www.crc-canada.ca	
<b>E-mail</b>	Support.CA@crcindustries.com	
<b>Emergency phone number</b>	24-Hour Emergency (CHEMTREC)	800-424-9300 (Canada) 703-527-3887 (International)

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable aerosols	Category 1
	Gases under pressure	Liquefied gas
<b>Health hazards</b>	Reproductive toxicity (oral)	Category 2
<b>Environmental hazards</b>	Hazardous to the aquatic environment, acute hazard	Category 3

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Suspected of damaging fertility or the unborn child by ingestion. Harmful to aquatic life.
<b>Precautionary statement</b>	
<b>Prevention</b>	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not spray on an open flame or other ignition source. Do not pierce or burn, even after use. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.
<b>Response</b>	IF exposed or concerned: Get medical advice/attention.
<b>Storage</b>	Store locked up. Store in a well-ventilated place. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Other hazards</b>	None known.

### Supplemental information

When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.

## 3. Composition/information on ingredients

### Mixtures

Chemical name	Common name and synonyms	CAS number	%
distillates (petroleum), hydrotreated heavy naphthenic		64742-52-5	70 - 80
liquefied petroleum gas		68476-86-8	20 - 30
lubricating oils, petroleum, hydrotreated spent		64742-58-1	1 - 3
alkylated phenol		121158-58-5	0.2

#### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash off with soap and water. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Rinse with water. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	If swallowed, observe for signs of stomach discomfort or nausea. If symptoms persist, seek medical help. Do not induce vomiting. If there is any suspicion of aspiration into lungs, obtain immediate medical attention.
<b>Most important symptoms/effects, acute and delayed</b>	Direct contact with eyes may cause temporary irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

#### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO <sub>2</sub> ).
<b>Unsuitable extinguishing media</b>	None known.
<b>Specific hazards arising from the chemical</b>	Contents under pressure. Pressurized container may rupture when exposed to heat or flame. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.
<b>Special protective equipment and precautions for firefighters</b>	Firefighters must use standard protective equipment including flame retardant coat, helmet with face shield, gloves, rubber boots, and in enclosed spaces, SCBA.
<b>Fire fighting equipment/instructions</b>	In case of fire: Stop leak if safe to do so. Move containers from fire area if you can do so without risk. Containers should be cooled with water to prevent vapor pressure build up.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Cool containers exposed to flames with water until well after the fire is out. In the event of fire and/or explosion do not breathe fumes.
<b>General fire hazards</b>	Extremely flammable aerosol. Contents under pressure. Pressurized container may rupture when exposed to heat or flame.

#### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Wear appropriate protective equipment and clothing during clean-up. Emergency personnel need self-contained breathing equipment. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	Stop leak if you can do so without risk. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. This product is miscible in water. Prevent product from entering drains. Absorb in vermiculite, dry sand or earth and place into containers.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. For waste disposal, see section 13 of the SDS.
<b>Environmental precautions</b>	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Pressurized container: Do not pierce or burn, even after use. Do not use if spray button is missing or defective. Do not spray on a naked flame or any other incandescent material. Do not smoke while using or until sprayed surface is thoroughly dry. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Do not re-use empty containers. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Level 3 Aerosol.

Pressurized container. Protect from sunlight and do not expose to temperatures exceeding 50°C/122 °F. Do not puncture, incinerate or crush. Do not handle or store near an open flame, heat or other sources of ignition. This material can accumulate static charge which may cause spark and become an ignition source. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

#### US. ACGIH Threshold Limit Values

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Alberta OELs (Occupational Health & Safety Code, Schedule 1, Table 2)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.

#### Canada. Manitoba OELs (Reg. 217/2006, The Workplace Safety And Health Act)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Ontario OELs. (Control of Exposure to Biological or Chemical Agents)

Components	Type	Value	Form
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	TWA	5 mg/m <sup>3</sup>	Inhalable fraction.

#### Canada. Quebec OELs. (Ministry of Labor - Regulation Respecting the Quality of the Work Environment)

Components	Type	Value	Form
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	STEL	10 mg/m <sup>3</sup>	Mist.
	TWA	5 mg/m <sup>3</sup>	Mist.

### Biological limit values

No biological exposure limits noted for the ingredient(s).

<b>Appropriate engineering controls</b>	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.
<b>Individual protection measures, such as personal protective equipment</b>	
<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles).
<b>Skin protection</b>	
<b>Hand protection</b>	Wear protective gloves such as: Nitrile. Neoprene.
<b>Other</b>	Wear suitable protective clothing.
<b>Respiratory protection</b>	If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.
<b>Thermal hazards</b>	Wear appropriate thermal protective clothing, when necessary.
<b>General hygiene considerations</b>	Observe any medical surveillance requirements. When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

---

### Appearance

<b>Physical state</b>	Liquid.
<b>Form</b>	Aerosol.
<b>Color</b>	Brown.
<b>Odor</b>	Mild petroleum.
<b>Odor threshold</b>	Not available.
<b>pH</b>	Not available.
<b>Melting point/freezing point</b>	-40 °F (-40 °C) estimated
<b>Initial boiling point and boiling range</b>	500 °F (260 °C) estimated
<b>Flash point</b>	> 300 °F (> 148.9 °C) Cleveland Open Cup
<b>Evaporation rate</b>	Slow.
<b>Flammability (solid, gas)</b>	Not available.
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	965.3 hPa estimated
<b>Vapor density</b>	> 5 (air = 1)
<b>Relative density</b>	0.85
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Negligible.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	600 °F (315.6 °C) estimated
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>Percent volatile</b>	95.6 % estimated

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Heat, flames and sparks. Contact with incompatible materials. When exposed to extreme heat or hot surfaces, vapors may decompose to harmful or fatal corrosive gases such as hydrogen fluoride.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	Carbon oxides. Sulfur oxides. Hydrogen fluoride. Aldehydes.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Prolonged skin contact may cause temporary irritation.
<b>Eye contact</b>	Direct contact with eyes may cause temporary irritation.
<b>Ingestion</b>	Suspected of damaging fertility or the unborn child by ingestion.

**Symptoms related to the physical, chemical and toxicological characteristics**  
Direct contact with eyes may cause temporary irritation.

### Information on toxicological effects

**Acute toxicity** Not available.

Product	Species	Test Results
Cutting Oil		
<b>Acute</b>		
<b>Dermal</b>		
LD50	Rabbit	2841 mg/kg estimated
<b>Inhalation</b>		
LC50	Rat	30 mg/l, 4 hours estimated
<b>Oral</b>		
LD50	Rat	5924 mg/kg estimated

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation.
<b>Serious eye damage/eye irritation</b>	Direct contact with eyes may cause temporary irritation.
<b>Respiratory sensitization</b>	Not a respiratory sensitizer.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

#### ACGIH Carcinogens

distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)	A4 Not classifiable as a human carcinogen.
lubricating oils, petroleum, hydrotreated spent (CAS 64742-58-1)	A4 Not classifiable as a human carcinogen.

#### Canada - Manitoba OELs: carcinogenicity

MINERAL OIL, EXCLUDING METAL WORKING FLUIDS, Not classifiable as a human carcinogen.  
PURE, HIGHLY AND SEVERELY REFINED,  
INHALABLE FRACTION (CAS 64742-52-5)  
MINERAL OIL, EXCLUDING METAL WORKING FLUIDS, Not classifiable as a human carcinogen.  
PURE, HIGHLY AND SEVERELY REFINED,  
INHALABLE FRACTION (CAS 64742-58-1)

**Reproductive toxicity** Possible reproductive hazard. Suspected of damaging fertility or the unborn child.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not expected to be an aspiration hazard.

## 12. Ecological information

Ecotoxicity		Harmful to aquatic life.	
Components		Species	Test Results
alkylated phenol (CAS 121158-58-5)			
<b>Aquatic</b>			
<i>Acute</i>			
Crustacea	EC50	Water flea ( <i>Daphnia magna</i> )	0.037 mg/l, 48 hours
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> )	40 mg/l, 96 hours
distillates (petroleum), hydrotreated heavy naphthenic (CAS 64742-52-5)			
<b>Aquatic</b>			
<i>Acute</i>			
Fish	LC50	<i>Pimephales promelas</i>	> 30000 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Bioconcentration factor (BCF)

alkylated phenol 794.33

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

<b>Disposal of waste from residues / unused products</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Contaminated packaging</b>	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

## 14. Transport information

<b>TDG</b>	
<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	AEROSOLS, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	Not available.
<b>Special precautions for user</b>	Read safety instructions, SDS and emergency procedures before handling.
<b>IATA</b>	
<b>UN number</b>	UN1950
<b>UN proper shipping name</b>	Aerosols, flammable, Limited Quantity
<b>Transport hazard class(es)</b>	
<b>Class</b>	2.1
<b>Subsidiary risk</b>	-
<b>Packing group</b>	Not applicable.
<b>Environmental hazards</b>	No.
<b>ERG Code</b>	10L

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Other information**

**Passenger and cargo aircraft** Allowed with restrictions.

**Cargo aircraft only** Allowed with restrictions.

**IMDG**

**UN number** UN1950

**UN proper shipping name** AEROSOLS, LIMITED QUANTITY

**Transport hazard class(es)**

**Class** 2

**Subsidiary risk** -

**Packing group** Not applicable.

**Environmental hazards**

**Marine pollutant** No.

**EmS** F-D, S-U

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

---

### Canadian regulations

**Controlled Drugs and Substances Act**

Not regulated.

**Export Control List (CEPA 1999, Schedule 3)**

Not listed.

**Greenhouse Gases**

Not listed.

**Precursor Control Regulations**

Not regulated.

### International regulations

**Stockholm Convention**

Not applicable.

**Rotterdam Convention**

Not applicable.

**Kyoto protocol**

Not applicable.

**Montreal Protocol**

Not applicable.

**Basel Convention**

Not applicable.

### International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)  
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information

---

<b>Issue date</b>	07-27-2016
<b>Version #</b>	01
<b>Further information</b>	CRC # 574
<b>Disclaimer</b>	The information contained in this document applies to this specific material as supplied. It may not be valid for this material if it is used in combination with any other materials. This information is accurate to the best of CRC Canada Co.'s knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. For further clarification of any information contained on this (M)SDS consult your supervisor, a health & safety professional, or CRC Canada Co.