



I. Product Description

CRC Honing & Cutting Oil is an all-purpose use metal working and cutting lubricant designed to extend cutting tool life and improve surface finishes. **Honing & Cutting Oil** is a premium lubricant formulated with highly refined base oils, inactive sulfurized passive extreme pressure additives and fatty polar boundary lubricants.

II. Applications

Recommended for light to moderate honing and machining of mild steels and cast iron. The high level of passive EP and lubricity additives will provide for excellent performance in threading, tapping, and broaching of mild steels.

III. Features & Benefits

- **Non-Staining.** Will not stain non-ferrous metals.
- **Non-Chlorinated.** Does not contain chlorine.
- **Extreme Pressure.** Contains extreme pressure additives
- **No Known Ozone Depleting Chemicals.** Offers effective performance while complying with the EPA regulations on the use of ozone depleting chemicals.

IV. Physical Properties

Flash Point	378°F	Boiling Point	Not Determined
Odor	Light petroleum	Solubility	Neg. in water
Appearance	Red liquid	Specific Gravity	0.89
VOC Content (Fed)	2.9%	Temperature Range	50°F to 150°F
Sara Title III, Sect. 313 Chemicals	No	Pour Point	10°F
Prop 65	No	Type of Film	Lubricating Oil

V. Directions

- Use in accordance to machine tool manufacturer recommendations.

VI. Package Description

Part Number	Container Size
SL2523	1 Gallon

VII. Disposal

Disposal requirements vary by state and local jurisdiction. All used and unused product should be disposed of in conformance with local, state and federal regulations.

VIII. Special Use Warnings

Bulk

Ventilate well and avoid breathing vapors or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash hands and face before eating, drinking and using tobacco products. Remove contaminated clothing and protective equipment before entering eating area.

General

Store in a cool dry area out of direct sunlight. Store in a cool, well-ventilated area away from incompatible materials. Keep container tightly closed and sealed until ready for use. Empty containers retain product residue and can be hazardous. Do not reuse container. Do not store in unlabeled containers.

DISCLAIMER: This information is accurate to the best of CRC Industries' knowledge or obtained from sources believed by CRC to be accurate. Before using any product, read all warnings and directions on the label. All products should be tested for suitability on a particular application prior to actual use. CRC Industries, Inc. makes no representations or warranties of any kind concerning this data.

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