



COPPER BLOCK WELD™

Permanent Block and Radiator Sealer

**ENGINE BLOCKS • RADIATORS • HEAD GASKETS
CYLINDER HEADS • HEATER CORE • FREEZE PLUGS**

MODIFIED LIQUID GLASS FORMULA

Net Contents 16 fl. oz. (474 mL) • No. 05371

WARNING: HARMFUL OR FATAL IF SWALLOWED.

Read warnings on back panel.

CRC COPPER BLOCK WELD™

FOR USE IN ANY LARGE CAPACITY CLOSED COOLING SYSTEM (over 6 gallons). For cooling systems up to 6 gallons, use 8 fl. oz. size (#05370).

Modified liquid glass formula fortified with copper. **PERMANENTLY SEALS:** cracks and holes in aluminum or iron engine blocks and cylinder heads, all metal and plastic radiators, head gaskets, water pumps and freeze plugs.

DIRECTIONS: Read entire label before using this product. This container is sufficient to treat cooling systems over 6 gallons. You cannot over treat your system with this product. This product is not compatible with antifreeze. Make sure that all antifreeze has been drained and flushed from the cooling system before using CRC COPPER BLOCK WELD.

1. Drain system and fill with water.
2. Turn heater controls to full hot and run engine until thermostat is open and water is flowing through system.
3. Turn off engine. DO NOT REMOVE RADIATOR CAP WHILE ENGINE IS HOT. ALLOW COOLING SYSTEM TO COOL. CAREFULLY remove radiator cap and, if necessary, add water until radiator core is covered.
4. Thoroughly shake CRC COPPER BLOCK WELD and add to radiator. DO NOT POUR SEALER ON EXPOSED RADIATOR CORE.
5. Replace radiator cap and allow engine to run until leak stops or about 20 minutes.
6. Stop engine and carefully drain cooling system.
7. Leave drain valve open and radiator cap off, and let engine sit for a minimum of three hours. (For best results, engine should sit for 24 hours.) If cylinder has a crack, remove spark plug while engine is sitting.
8. Shut drain valve, refill cooling system with water and antifreeze, and replace spark plug if removed. If water, antifreeze or CRC COPPER BLOCK WELD enters the oil system, an oil change is recommended after use.

WARNING: Contains Copper 7440-50-8 & Sodium Silicate (aqueous) 1344-09-8. May cause eye and skin irritation. For sensitive skin, wear rubber gloves. **FIRST AID:** In case of eye contact, flush with water for 15 minutes. If swallowed, give a full glass of water. DO NOT induce vomiting. Call a physician immediately. For additional information, consult the MSDS for this product. **KEEP AWAY FROM CHILDREN.**

All used and unused contents must be disposed of in accordance with all local, state and federal regulations.

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Warminster, PA 18974

800-521-3168 Technical Info

215-442-6260 (MSDS)

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Made in U.S.A.

800-272-8963 Customer Service

www.crcindustries.com

