SAFETY DATA SHEET

1. Identification

Product identifier **K&W® RevitaCool™ Coolant Boost**

Other means of identification

Product Code No. 401322 (Item# 1008101)

Recommended use Coolant boost

Recommended restrictions None known.

Manufacturer/Importer/Supplier/Distributor information

Manufactured or sold by:

Company name CRC Industries, Inc.

Address 885 Louis Dr.
Warminster, PA 18974 US

Telephone

General Information 215-674-4300

Technical Assistance 800-521-3168

Customer Service 800-272-4620

24-Hour Emergency 800-424-9300 (US)

(CHEMTREC) 703-527-3887 (International)

Website www.crcindustries.com

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Serious eye damage/eye irritation	Category 2A
	Carcinogenicity	Category 2
	Reproductive toxicity	Category 2
Environmental hazards	Hazardous to the aquatic environment, acute hazard	Category 2
	Hazardous to the aquatic environment, long-term hazard	Category 2
OSHA defined hazards	Not classified.	

Label elements

Signal word Warning

Hazard statement Causes serious eye irritation. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use with adequate ventilation. Open doors and windows or use other means to ensure a fresh air supply during use and while product is drying. If you experience any symptoms listed on this label, increase ventilation or leave the area. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Avoid release to the environment.

Response If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. If exposed or concerned: Get medical advice/attention. Collect spillage.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national regulations.

Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
water		7732-18-5	70 - 80
propylene glycol		57-55-6	10 - 20
sodium nitrite		7632-00-0	5 - 10
triethanolamine		102-71-6	3 - 5
sodium tetraborate pentahydrate		12179-04-3	1 - 3
diethanolamine		111-42-2	< 1

Specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. First-aid measures

Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Wash off with soap and water. Get medical attention if irritation develops and persists.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
Ingestion	Rinse mouth. Get medical attention if symptoms occur.
Most important symptoms/effects, acute and delayed	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance.

5. Fire-fighting measures

Suitable extinguishing media	Alcohol resistant foam. Powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Move containers from fire area if you can do so without risk.
General fire hazards	No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Use water spray to reduce vapors or divert vapor cloud drift. Prevent product from entering drains. Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination. Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid release to the environment. Inform appropriate managerial or supervisory personnel of all environmental releases. Prevent further leakage or spillage if safe to do so. Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Pregnant or breastfeeding women must not handle this product. Should be handled in closed systems, if possible. Provide adequate ventilation. Wear appropriate personal protective equipment. Avoid release to the environment. Observe good industrial hygiene practices. For product usage instructions, see the product label.

Conditions for safe storage, including any incompatibilities

Store in a cool, dry place out of direct sunlight. Keep container tightly closed. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

US. ACGIH Threshold Limit Values

Components	Type	Value	Form
diethanolamine (CAS 111-42-2)	TWA	1 mg/m3	Inhalable fraction and vapor.
sodium tetraborate pentahydrate (CAS 12179-04-3)	STEL	6 mg/m3	Inhalable fraction.
	TWA	2 mg/m3	Inhalable fraction.
triethanolamine (CAS 102-71-6)	TWA	5 mg/m3	

US. NIOSH: Pocket Guide to Chemical Hazards

Components	Type	Value
diethanolamine (CAS 111-42-2)	TWA	15 mg/m3 3 ppm
sodium tetraborate pentahydrate (CAS 12179-04-3)	TWA	1 mg/m3

US. Workplace Environmental Exposure Level (WEEL) Guides

Components	Type	Value	Form
propylene glycol (CAS 57-55-6)	TWA	10 mg/m3	Aerosol.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines

US - California OELs: Skin designation

diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

US ACGIH Threshold Limit Values: Skin designation

diethanolamine (CAS 111-42-2) Can be absorbed through the skin.

Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear protective gloves such as: Nitrile. Neoprene. Butyl rubber. Polyethylene.

Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls are not feasible or if exposure exceeds the applicable exposure limits, use a NIOSH-approved cartridge respirator with an organic vapor cartridge. Use a self-contained breathing apparatus in confined spaces and for emergencies. Air monitoring is needed to determine actual employee exposure levels.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Observe any medical surveillance requirements. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Form	Liquid.
Color	Reddish-pink.
Odor	Glycol ether.
Odor threshold	Not available.
pH	9.3
Melting point/freezing point	1 °F (-17.2 °C) estimated
Initial boiling point and boiling range	212 °F (100 °C) estimated
Flash point	None (Tag Closed Cup)
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	2.6 % estimated
Flammability limit - upper (%)	12.6 % estimated
Vapor pressure	16.9 hPa estimated
Vapor density	Not available.
Relative density	1.07
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	700 °F (371.1 °C) estimated
Decomposition temperature	Not available.
Percent volatile	87 % estimated

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	Nitrogen oxides (NOx).

11. Toxicological information

Information on likely routes of exposure

Inhalation	Prolonged inhalation may be harmful.
Skin contact	Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.
Eye contact	Causes serious eye irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

Information on toxicological effects

Acute toxicity	Not known.

Components	Species	Test Results
diethanolamine (CAS 111-42-2)		
Acute		
Dermal		
LD50	Rabbit	8180 mg/kg
Oral		
LD50	Rat	680 mg/kg
propylene glycol (CAS 57-55-6)		
Acute		
Dermal		
LD50	Rabbit	> 20000 mg/kg
Oral		
LD50	Rat	> 20000 mg/kg
sodium nitrite (CAS 7632-00-0)		
Acute		
Oral		
LD50	Rat	181.82 mg/kg
sodium tetraborate pentahydrate (CAS 12179-04-3)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Inhalation		
LC50	Rat	> 2 mg/l
Oral		
LD50	Rat	3305 mg/kg
triethanolamine (CAS 102-71-6)		
Acute		
Dermal		
LD50	Rabbit	> 2000 mg/kg
Oral		
LD50	Rat	4190 mg/kg

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity Suspected of causing cancer.

IARC Monographs. Overall Evaluation of Carcinogenicity

diethanolamine (CAS 111-42-2) 2B Possibly carcinogenic to humans.
triethanolamine (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity Suspected of damaging fertility or the unborn child.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

Chronic effects May be harmful if absorbed through skin. Prolonged inhalation may be harmful. Prolonged exposure may cause chronic effects.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

12. Ecological information

Ecotoxicity Toxic to aquatic life with long lasting effects.

Components		Species	Test Results
diethanolamine (CAS 111-42-2)			
Aquatic			
Crustacea	EC50	Water flea (Ceriodaphnia dubia)	61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas)	100 mg/l, 96 hours
propylene glycol (CAS 57-55-6)			
Aquatic			
Fish	LC50	Fathead minnow (Pimephales promelas)	710 mg/l, 96 hours
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	4850 - 34000 mg/l, 48 hours
sodium nitrite (CAS 7632-00-0)			
Aquatic			
Crustacea	EC50	Greasyback shrimp (Metapenaeus ensis)	16.14 - 26.61 mg/l, 48 hours
Fish	LC50	Rainbow trout,donaldson trout (Oncorhynchus mykiss)	0.19 mg/l, 96 hours
sodium tetraborate pentahydrate (CAS 12179-04-3)			
Acute			
Other	LC50	Activated sludge, industrial	175 mg/l, 3 hours
Chronic			
Other	NOEC	Collembola	31 - 37 mg/kg, 35 days
Aquatic			
Acute			
Crustacea	EC50	Water flea (Daphnia magna)	133 mg/l, 48 hours
Fish	LC50	Flannelmouth sucker (Catostomus latipinnis)	125 mg/l, 96 hours
Chronic			
Crustacea	NOEC	Water flea (Daphnia magna)	>= 6 mg/l, 21 days
Fish	NOEC	Zebra danio (Danio rerio)	> 5.6 mg/l, 34 days
triethanolamine (CAS 102-71-6)			
Aquatic			
Acute			
Fish	LC50	Bluegill (Lepomis macrochirus)	450 - 1000 mg/l, 96 hours

Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)	
diethanolamine	-1.43
propylene glycol	-0.92
sodium nitrite	-3.7
sodium tetraborate pentahydrate	-0.757
triethanolamine	-1

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions This product is not a RCRA hazardous waste (See 40 CFR Part 261.20 – 261.33). Empty containers may be recycled. Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Do not allow this material to drain into sewers/water supplies. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose in accordance with all applicable regulations.

Hazardous waste code Not regulated.

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

sodium nitrite (CAS 7632-00-0)	1.0 % One-Time Export Notification only.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1052)

Not regulated.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

sodium nitrite (CAS 7632-00-0)

CERCLA Hazardous Substance List (40 CFR 302.4)

diethanolamine (CAS 111-42-2)	Listed.
sodium nitrite (CAS 7632-00-0)	Listed.

CERCLA Hazardous Substances: Reportable quantity

diethanolamine (CAS 111-42-2)	100 LBS
sodium nitrite (CAS 7632-00-0)	100 LBS

Spills or releases resulting in the loss of any ingredient at or above its RQ require immediate notification to the National Response Center (800-424-8802) and to your Local Emergency Planning Committee.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Classified hazard categories
Acute toxicity (any route of exposure)
Serious eye damage or eye irritation
Carcinogenicity
Reproductive toxicity

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
diethanolamine	111-42-2	< 1
sodium nitrite	7632-00-0	5 - 10

US state regulations

US. New Jersey Worker and Community Right-to-Know Act

diethanolamine (CAS 111-42-2)
propylene glycol (CAS 57-55-6)
sodium nitrite (CAS 7632-00-0)
sodium tetraborate pentahydrate (CAS 12179-04-3)
triethanolamine (CAS 102-71-6)

US. Massachusetts RTK - Substance List

diethanolamine (CAS 111-42-2)
sodium nitrite (CAS 7632-00-0)
sodium tetraborate pentahydrate (CAS 12179-04-3)
triethanolamine (CAS 102-71-6)

US. Pennsylvania Worker and Community Right-to-Know Law

diethanolamine (CAS 111-42-2)
propylene glycol (CAS 57-55-6)
sodium nitrite (CAS 7632-00-0)
sodium tetraborate pentahydrate (CAS 12179-04-3)
triethanolamine (CAS 102-71-6)

US. Rhode Island RTK

diethanolamine (CAS 111-42-2)
propylene glycol (CAS 57-55-6)
triethanolamine (CAS 102-71-6)

California Proposition 65

WARNING: Cancer - www.P65Warnings.ca.gov

California Proposition 65 - CRT: Listed date/Carcinogenic substance

diethanolamine (CAS 111-42-2) Listed: June 22, 2012

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

diethanolamine (CAS 111-42-2)
sodium tetraborate pentahydrate (CAS 12179-04-3)

Volatile organic compounds (VOC) regulations

EPA

VOC content (40 CFR 51.100(s))	20 %
Consumer products (40 CFR 59, Subpt. C)	Not regulated

State

Consumer products	Not regulated
VOC content (CA)	15 %
VOC content (OTC)	15 %

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No

Country(s) or region	Inventory name	On inventory (yes/no)*
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 01-22-2016

Revision date 01-11-2018

Prepared by Allison Yoon

Version # 02

Further information CRC # 895A/1002882

HMIS® ratings
Health: 1*
Flammability: 0
Physical hazard: 0
Personal protection: B

NFPA ratings
Health: 1
Flammability: 0
Instability: 0

NFPA ratings

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Revision information This document has undergone significant changes and should be reviewed in its entirety.